

**ISB Viscosity  
D XXXX - Engine Oil Test**

**Report Packet Version No.**

Conducted For

	V = Valid; The reference oil/non-reference oil was evaluated in accordance with the test procedure.
	I = Invalid; The reference oil/non-reference oil was not evaluated in accordance with the test procedure.
	N = Results cannot be interpreted as representative of oil performance (non-reference oil) and shall not be used in determining an average test result using multiple test criteria.

	NR = Non Reference Oil Test
	RO = Reference Oil Test

Test Number			
Stand:	Stand Run No.:	Engine:	Engine Hours:
End Of Test Date:		End Of Test Time:	
Oil Code/Test Key <sup>A</sup> :			
Formulation/Stand Code <sup>B</sup> :			
Altcode1 <sup>C</sup> :		Altcode2 <sup>C</sup> :	Altcode3 <sup>C</sup> :

In my opinion this test \_\_\_\_\_ been conducted in a valid manner in accordance with the Test Method D XXXX and the appropriate amendments through the information letter system. The remarks included in this report describe the anomalies associated with this test.

<sup>A</sup> Testkey or Non-Reference Oil Code

<sup>B</sup> Registered Tests Only

<sup>C</sup> When provided or required

Submitted By: \_\_\_\_\_  
Testing Laboratory

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Typed Name

\_\_\_\_\_  
Title

**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 2**

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**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 3  
Summary of Test Method**

The ISB Viscosity Engine Oil Test is a fuel engine-dynamometer test which evaluates diesel engine oils for performance characteristics including viscosity increase and soot concentrations (loading). This test is a single-phase, steady state test (constant speed and load). The test is up to 156 hours and is run with retarded fuel injection timing to produce elevated soot levels in the oil.

The test engine is a Cummins 5.9L diesel engine. It is an in-line six cylinder, four-stroke, turbocharged engine. It has electronically controlled fuel injection with a common rail fuel system.

**ISB Viscosity Test Conditions**

Parameter	Value
Time, h	120-156
Injection Timing, °BTDC	Variable
Speed, r/min	1600
Fuel Flow, kg/h	25
Intake CO <sub>2</sub> , %	0.6 +/- 0.25
Exhaust CO <sub>2</sub> , %	Record
Inlet Manifold Temp., °C	68
Coolant Out Temp., °C	66
Fuel In Temp., °C	40
Oil Gallery Temp., °C	88
Intake Air Temp., °C	30
Intake Air Restriction, kPa	2.0
Inlet Manifold Pressure, kPaA	215 +/- 15
Exhaust Back Pressure, kPa	7.0
Crankcase Pressure, kPa	0.75 minimum
Power, kW	Record
Torque, Nm	Record
Tailpipe Exhaust Temp., °C	Record
Oil Sump Temp., °C	Record
Inlet Air Dew Point, °C	Record
Fuel Pressure, kPa	Record
Main Gallery Oil Pressure, kPa	Record
Oil Filter Delta P, kPa	Record

**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 4  
Test Results Summary**

<b>Laboratory:</b>	<b>EOT Date:</b>	<b>EOT Time:</b>
<b>Test Number:</b>		
<b>Oil Code:</b>		
<b>Formulation/Stand Code:</b>		

Test Results				
<b>Date Test Started:</b>		<b>Start Time:</b>		
<b>SAE Viscosity:</b>		<b>Test Length:</b>		
<b>TMC Oil Code:<sup>4</sup></b>		<b>Laboratory Oil Code:</b>		
<b>TGA Soot % at 108 h</b>				
<b>TGA Soot % at 156 h</b>				
<b>Oil Filter Delta P, kPa</b>				
<b>EOT TBN</b>				
<b>Oil Consumption, g/hr</b>				
<b>MRV Yield Stress, Pa</b>				
	<b>Soot at 4 cSt (%)</b>	<b>Soot at 12 cSt (%)</b>	<b>Soot at 15 cSt (%)</b>	<b>MRV (cP)</b>
<b>Original Result</b>				
<b>Transformed Result</b>				
<b>Correction Factor</b>				
<b>Corrected Transformed Result</b>				
<b>Severity Adjustment</b>				
<b>Final Transformed Result</b>				
<b>Final Original Unit Result</b>				

Last Stand Reference Results				
<b>Test Number:</b>				
<b>Oil Code:</b>				
<b>Test Length:</b>		<b>TMC Oil Code:</b>		
<b>EOT Date:</b>		<b>EOT Time:</b>		
<b>Stand Calibration Expiration Date:</b>				
<b>TGA Soot % at 108 h</b>				
<b>TGA Soot % at 156 h</b>				
<b>Oil Consumption, g/hr</b>				
	<b>Soot at 4 cSt (%)</b>	<b>Soot at 12 cSt (%)</b>	<b>Soot at 15 cSt (%)</b>	<b>MRV (cP)</b>
<b>Final Original Unit Result</b>				

<sup>4</sup> Reference Tests only.

**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 5  
Operational Summary**

<b>Laboratory:</b>	<b>EOT Date:</b>	<b>EOT Time:</b>
<b>Test Number:</b>		
<b>Oil Code:</b>		
<b>Formulation/Stand Code:</b>		

	Parameter	Units	QI Threshold	EOT QI <sup>A</sup>	Target	Average	Samples <sup>B</sup>	BQD <sup>C</sup>	Over/Under Range <sup>D</sup>
	<b>Controlled Parameters</b>	Speed	r/min	0.000		1600			
Fuel Flow		kg/h	0.000		25				
Inlet Manifold Temp.		°C	0.000		68				
Coolant Out Temp.		°C	0.000		66				
Fuel In Temp.		°C	0.000		40				
Oil Gallery Temp.		°C	0.000		88				
Inlet Air Temp.		°C	0.000		30				
Inlet Air Restriction		kPa	0.000		2.0				
Inlet Man. Pressure		kPaA			215 +/- 15				
Exh. Back Pressure		kPa	0.000		7.0				
Crankcase Pressure		kPa			0.75 minimum				
Intake CO <sub>2</sub>		%			0.6+/- 0.25				
<b>Non-controlled</b>	Parameter	Units	Typical Values <sup>E</sup>		Average				
	Power	kW	TBD						
	Torque	Nm	TBD						
	Exhaust CO <sub>2</sub>	%	TBD						
	Tailpipe Temp.	°C	TBD						
	Oil Sump Temp.	°C	TBD						
	Blowby	L/min	TBD						
	Inlet Air Dew Point	°C	TBD						
	Fuel Pressure	kPa	TBD						
Main Gallery Oil Press.	kPa	TBD							

*A* QI values above the threshold are acceptable by the Mack Surveillance Panel. QI values below the threshold may not be considered acceptable based on an engineering review. Refer to Annex A3

*B* Total number of data points taken.

*C* Number of Bad Quality Data points not used in the calculation of the statistical measures.

*D* Number of points clipped by over/under range limits.

*E* Typical values determined from reference oil test database

**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 6  
Oil Analysis Summary**

<b>Laboratory:</b>	<b>EOT Date:</b>	<b>EOT Time:</b>
<b>Test Number:</b>		
<b>Oil Code:</b>		
<b>Formulation/Stand Code:</b>		

<b>Hours</b>	<b>Soot (Wt. %) D 5967 Annex 4</b>	<b>Viscosity at 100°C (cSt) D 5967 Annex A3</b>	<b>Viscosity Increase (cSt)</b>	<b>TBN D 4739</b>	<b>TAN D 664</b>	<b>Peak IR Oxidation</b>

<b>D 6278 or D 7109 30-Pass Shear Viscosity (cSt) at 0 h</b>	<b>D 7109 90-Pass Shear Viscosity (cSt) at 0 h</b>	<b>D 6896 MRV Viscosity (cP) at 108 h<sup>4</sup></b>

<sup>4</sup> The maximum reported value allowed is 400,000 cP. Use this value if the results are TVTM or solid.



**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 8  
Test Fuel Analysis (Last Batch)**

<b>Laboratory:</b>	<b>EOT Date:</b>	<b>EOT Time:</b>
<b>Test Number:</b>		
<b>Oil Code:</b>		
<b>Formulation/Stand Code:</b>		
<b>Supplier:</b>		<b>Batch Identifiers:</b>

Measurement	Specs.	Analysis		Test Method
		NEW	EOT	
Total Sulfur, % Weight	0.04 – 0.05			D 2622
Gravity, °API	34.5 – 36.5			D 287 or D 4052
<b>Hydrocarbon Composition</b>				
Aromatics % Vol.	28 – 33			D 1319
Olefin	Report			D 1319
Cetane Index	Report			D 976 & D 4737
Cetane No.	42 – 48			D 613
Copper Strip Corrosion	1 Maximum			D 130
Flash Point, °C	54 Minimum			D 93
Pour Point, °C	-18 Maximum			D 97
Carbon Residue on 10% Residuam, %	0.35 Maximum			D 524 (10% Bottoms)
Water & Sediment, % Vol.	0.05 Maximum			D 2709
Viscosity, cSt @ 40°C	2.4 – 5.0			D 445
Total Acid Number	0.05 Maximum			D 664
Strong Acid Number	0.00 Maximum			D 664
Accelerated Stability	tbd			D 2274
<b>Distillation, °C</b>				
IBP	Report			D 86
10%	Report			D 86
50%	Report			D 86
90%	282 – 338			D 86
EP	Report			D 86



**ISB Viscosity**  
**D XXXX - Engine Oil Test**  
**Form 9**  
**Build-up and Hardware Information**

<b>Laboratory:</b>	<b>EOT Date:</b>	<b>EOT Time:</b>
<b>Test Number:</b>		
<b>Oil Code:</b>		
<b>Formulation/Stand Code:</b>		

**Injection Timing**

<b>Timing Hours</b>	<b>Timing (Deg)</b>
<b>Total Timing Changes</b>	

**Hardware**

<b>Part</b>	<b>Part Number</b>
<b>Turbocharger</b>	
<b>Cylinder Head</b>	
<b>Pistons</b>	
<b>Injection Nozzles</b>	
<b>Rod Bearings</b>	
<b>Ring Set</b>	
<b>Engine Block</b>	
<b>Oil Adder Pump</b>	



**ISB Viscosity  
D XXXX - Engine Oil Test  
Form 11  
American Chemistry Council Code of Practice  
Test Laboratory Conformance Statement**

Test Laboratory			
Test Sponsor			
Formulation / Stand Code			
Test Number			
Start Date		Start Time	Time Zone

**Declarations**

No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes \_\_\_\_\_ No \_\_\_\_\_ \*

No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met.  
Yes \_\_\_\_\_ No \_\_\_\_\_ \*

If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory?  
Yes \_\_\_\_\_ \* No \_\_\_\_\_

No. 3 A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes \_\_\_\_\_ \* No \_\_\_\_\_ *(This currently applies only to specific deviations identified in the ASTM Information Letter System)*

**Check the Appropriate Conclusion**

	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: *Supporting comments are required for all responses identified with an asterisk.*

<b>Comments</b>

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed Name

\_\_\_\_\_  
Title