

**ISB Viscosity
D XXXX - Engine Oil Test**

Report Packet Version No.

Conducted For

	V = Valid; The reference oil/non-reference oil was evaluated in accordance with the test procedure.
	I = Invalid; The reference oil/non-reference oil was not evaluated in accordance with the test procedure.
	N = Results cannot be interpreted as representative of oil performance (non-reference oil) and shall not be used in determining an average test result using multiple test criteria.

	NR = Non Reference Oil Test
	RO = Reference Oil Test

Test Number			
Stand:	Stand Run No.:	Engine:	Engine Hours:
End Of Test Date:		End Of Test Time:	
Oil Code/Test Key ^A :			
Formulation/Stand Code ^B :			
Altcode1 ^C :	Altcode2 ^C :	Altcode3 ^C :	

<p>In my opinion this test _____ been conducted in a valid manner in accordance with the Test Method D XXXX and the appropriate amendments through the information letter system. The remarks included in this report describe the anomalies associated with this test.</p>

^A Testkey or Non-Reference Oil Code

^B Registered Tests Only

^C When provided or required

Submitted By: _____
Testing Laboratory

Signature

Typed Name

Title

**ISB Viscosity
D XXXX - Engine Oil Test
Form 2**

Table of Contents

1.	Title/Validity Declarations Page	Form 1
2.	Table of Contents	Form 2
3.	Summary of Test Method	Form 3
4.	Test Results Summary	Form 4
5.	Operational Summary	Form 5
6.	Oil Analysis Summary	Form 6
7.	Oil Analysis Summary	Form 7
8.	Test Fuel Analysis (Last Batch)	Form 8
9.	Characteristics of the Data Acquisition System	Form 9
10.	Build-up and Hardware Information	Form 10
11.	Unscheduled Downtime & Maintenance Summary	Form 11
12.	ACC Conformance Statement	Form 12

**ISB Viscosity
D XXXX - Engine Oil Test
Form 3
Summary of Test Method**

The ISB Viscosity Engine Oil Test is a fuel engine-dynamometer test which evaluates diesel engine oils for performance characteristics including viscosity increase and soot concentrations (loading). This test is a single-phase, steady state test (constant speed and load). The test is up to 156 hours and is run with retarded fuel injection timing to produce elevated soot levels in the oil.

The test engine is a Cummins 5.9L diesel engine. It is an in-line six cylinder, four-stroke, turbocharged engine. It has electronically controlled fuel injection with a common rail fuel system.

ISB Viscosity Test Conditions

Parameter	Value
Time, h	120-156
Injection Timing, °BTDC	Variable
Speed, r/min	1600
Fuel Flow, kg/h	20
Intake CO ₂ , %	TBD
Exhaust CO ₂ , %	Record
Inlet Manifold Temp., °C	68
Coolant Out Temp., °C	66
Fuel In Temp., °C	40
Oil Gallery Temp., °C	88
Intake Air Temp., °C	30
Intake Air Restriction, kPa	2.0
Inlet Manifold Pressure, kPa	160 Minimum
Exhaust Back Pressure, kPa	7.0
Crankcase Pressure, kPa	0.25 – 1.00
Power, kW	Record
Torque, Nm	Record
Tailpipe Exhaust Temp., °C	Record
Oil Sump Temp., °C	Record
EGR Pre-Venturi Temp., °C	Record
Inlet Air Dew Point, °C	Record
Fuel Pressure, kPa	Record
Main Gallery Oil Pressure, kPa	Record
Oil Filter Delta P, kPa	Record

**ISB Viscosity
D XXXX - Engine Oil Test
Form 4
Test Results Summary**

Laboratory:	EOT Date:	EOT Time:
Test Number:		
Oil Code:		
Formulation/Stand Code:		

Test Results				
Date Test Started:		Start Time:		
SAE Viscosity:		Test Length:		
TMC Oil Code:⁴		Laboratory Oil Code:		
TGA Soot % at 108 h				
Centrifugal Oil Filter Mass Gain, g				
Oil Filter Delta P, kPa				
EOT TBN				
Oil Consumption, g/hr				
MRV Yield Stress, Pa				
	Soot at 4 cSt (%)	Soot at 12 cSt (%)	Soot at 15 cSt (%)	MRV (cP)
Original Result				
Transformed Result				
Correction Factor				
Corrected Transformed Result				
Severity Adjustment				
Final Transformed Result				
Final Original Unit Result				

Last Stand Reference Results				
Test Number:				
Oil Code:				
Test Length:		TMC Oil Code:		
EOT Date:		EOT Time:		
Stand Calibration Expiration Date:				
TGA Soot % at 108 h				
Oil Consumption, g/hr				
	Soot at 4 cSt (%)	Soot at 12 cSt (%)	Soot at 15 cSt (%)	MRV (cP)
Final Original Unit Result				

⁴ Reference Tests only.

**ISB Viscosity
D XXXX - Engine Oil Test
Form 5
Operational Summary**

Laboratory:	EOT Date:	EOT Time:
Test Number:		
Oil Code:		
Formulation/Stand Code:		

	Parameter	Units	QI Threshold	EOT QI ^A	Target	Average	Samples ^B	BQD ^C	Over/Under Range ^D
	Controlled Parameters	Speed	r/min	0.000		1800			
Fuel Flow		kg/h	0.000		53.5				
Inlet Manifold Temp.		°C	0.000		70				
Coolant Out Temp.		°C	0.000		66				
Fuel In Temp.		°C	0.000		40				
Oil Gallery Temp.		°C	0.000		88				
Inlet Air Temp.		°C	0.000		25				
Inlet Air Restriction		kPa	0.000		3.5 – 4.0				
Inlet Man. Pressure		kPa			200 minimum				
Exh. Back Pressure		kPa	0.000		7.0				
Crankcase Pressure		kPa			0.75 minimum				
Intake CO ₂		%			1.0+0.1				
Non-controlled	Parameter	Units	Typical Values ^E		Average				
	Power	kW	TBD						
	Torque	Nm	TBD						
	Exhaust CO ₂	%	TBD						
	Tailpipe Temp.	°C	TBD						
	Oil Sump Temp.	°C	TBD						
	Blowby	L/min	TBD						
	Inlet Air Dew Point	°C	TBD						
	Fuel Pressure	kPa	TBD						
Main Gallery Oil Press.	kPa	TBD							

A QI values above the threshold are acceptable by the Mack Surveillance Panel. QI values below the threshold may not be considered acceptable based on an engineering review. Refer to Annex A3

B Total number of data points taken.

C Number of Bad Quality Data points not used in the calculation of the statistical measures.

D Number of points clipped by over/under range limits.

E Typical values determined from reference oil test database

**ISB Viscosity
D XXXX - Engine Oil Test
Form 6
Oil Analysis Summary**

Laboratory:	EOT Date:	EOT Time:
Test Number:		
Oil Code:		
Formulation/Stand Code:		

Hours	Soot (Wt. %) D 5967 Annex 4	Viscosity at 100°C (cSt) D 5967 Annex A3	Viscosity Increase (cSt)	TBN D 4739	TAN D 664	Integrated IR Oxidation

D 6278 or D 7109 30-Pass Shear Viscosity (cSt) at 0 h	D 7109 90-Pass Shear Viscosity (cSt) at 0 h	D 6896 MRV Viscosity (cP) at 180 h⁴

⁴ The maximum reported value allowed is 400,000 cP. Use this value if the results are TVTM or solid.

**ISB Viscosity
D XXXX - Engine Oil Test
Form 8
Test Fuel Analysis (Last Batch)**

Laboratory:	EOT Date:	EOT Time:
Test Number:		
Oil Code:		
Formulation/Stand Code:		
Supplier:		Batch Identifiers:

Measurement	Specs.	Analysis		Test Method
		NEW	EOT	
Total Sulfur, % Weight	0.04 – 0.05			D 2622
Gravity, °API	34.5 – 36.5			D 287 or D 4052
Hydrocarbon Composition				
Aromatics % Vol.	28 – 33			D 1319
Olefin	Report			D 1319
Cetane Index	Report			D 976 & D 4737
Cetane No.	42 – 48			D 613
Copper Strip Corrosion	1 Maximum			D 130
Flash Point, °C	54 Minimum			D 93
Pour Point, °C	-18 Maximum			D 97
Carbon Residue on 10% Residuam, %	0.35 Maximum			D 524 (10% Bottoms)
Water & Sediment, % Vol.	0.05 Maximum			D 2709
Viscosity, cSt @ 40°C	2.4 – 5.0			D 445
Total Acid Number	0.05 Maximum			D 664
Strong Acid Number	0.00 Maximum			D 664
Accelerated Stability	tbd			D 2274
Distillation, °C				
IBP	Report			D 86
10%	Report			D 86
50%	Report			D 86
90%	282 – 338			D 86
EP	Report			D 86

**ISB Viscosity
D XXXX - Engine Oil Test
Form 9**

Characteristics of the Data Acquisition System

Laboratory:	EOT Date:	EOT Time:
Test Number:		
Oil Code:		
Formulation/Stand Code:		

Parameter (1)	Sensing Device (2)	Calibration Frequency (3)	Record Device (4)	Observation Frequency (5)	Record Frequency (6)	Log Frequency (7)	System Response (8)
Temperatures							
Oil @ Filt.							
Fuel In.							
Intake Air							
Intake Man.							
Tailpipe							
Cool. Out							
Other							
Fuel Flow							
Engine RPM							
Load							
Inlet Restr.							
Exh. Press.							
Oil Gal. Press.							

LEGEND:

- (1) Operating Parameter
- (2) The type of device used to measure temperature, pressure or flow
- (3) Frequency at which the measurement system is calibrated
- (4) The type of device where data is recorded
 LG - Handlog Sheet
 DL - Automatic Data Logger
 SC - Strip Chart Recorder
 C/M - Computer, Using Manual Data Entry
 C/D - Computer, Using Direct I/O Entry
- (5) Data are observed but only if recorded off spec.
- (6) Data are recorded but are not retained at EOT
- (7) Data are logged as permanent record, note specify if:
 SS - Snapshot Taken at Specified Frequency
 AG/X - Average of X Data Points at Specified Frequency
- (8) Time for the output to reach 63.2% of final value for step change at input

**ISB Viscosity
D XXXX - Engine Oil Test
Form 12
American Chemistry Council Code of Practice
Test Laboratory Conformance Statement**

Test Laboratory			
Test Sponsor			
Formulation / Stand Code			
Test Number			
Start Date		Start Time	Time Zone

Declarations

No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes _____ No _____ *

No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met.
Yes _____ No _____ *

If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory?
Yes _____ * No _____

No. 3 A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes _____ * No _____ *(This currently applies only to specific deviations identified in the ASTM Information Letter System)*

Check the Appropriate Conclusion

	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: *Supporting comments are required for all responses identified with an asterisk.*

Comments

Signature

Date

Typed Name

Title