

**ISB
Lubricant Performance Test**

Report Packet Version No.

ISB VERSION 20050707 BETA

Method

CCCCCCCC

Conducted For:

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

C	V =	Valid; The reference oil / non-reference oil was evaluated in accordance with the test procedure.
	I =	Invalid; The reference oil / non-reference oil was not evaluated in accordance with the test procedure.
	N =	Results cannot be interpreted as representative of oil performance (non-reference oil) and shall not be used in determining an average test result using multiple test criteria.

CC	NR = Non-Reference Oil Test
	RO = Reference Oil Test

Test Number			
Stand: CCCCC	Stand Run: CCCC	Engine Serial Number: CCCCCCCC	Engine Hours: CCCCC
End Of Test Date: YYYYMMDD		End Of Test Time: HH:MM	
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC			
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCCC			
Alternate Codes	CCCCCCCCCCCCCCC	CCCCCCCCCCCCCCC	CCCCCCCCCCCCCCC

In my opinion the test CCCCCC been conducted in a valid manner in accordance with Test Method Dxxxx and the appropriate amendments through the information letter system. The remarks included in this report describe the anomalies associated with this test.

Submitted By: _____
Testing Laboratory

Signature Image
Signature

Typed Name

Title

**ISB Lubricant Performance Test
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**ISB Lubricant Performance Test
Form 3
Summary Of Test Method**

The ISB Lubricant Performance Test is an engine-dynamometer test which evaluates the ability of a lubricant to minimize valvetrain and camshaft wear. This test is a two-stage test. Stage A is 100 hours, steady state, and is run with retarded fuel injection timing to produce elevated soot levels in the oil. Stage B is 250 hours and is run under quick cyclic speed and load conditions to induce wear. The stages are run in sequence (Stage A followed by Stage B) for a total test length of 350 hours.

The test engine is a Cummins ISB diesel engine with EGR. It is an in-line six cylinder, four-stroke, turbocharged engine with electronically controlled fuel injection. The engine is re-used for multiple tests with new valvetrain parts for each test.

ISB Test Conditions

Parameter	Stage A	Stage B⁴
Time, h	100	250
Injection Timing, °	-14 nominal	Varies
Speed, r/min	1600	Varies
Fuel Flow, kg/h	20	Varies
Inlet Manifold Temp., °C	68	Target 68
Coolant Out Temp., °C	99	Target 99
Fuel In Temp., °C	40	40
Oil Sump Temp., °C	110	Target 110
Intake Air Temp., °C	Record	Record
Intake Air Pressure, kPa (vacuum)	0 – 4	Record
Intake Manifold Pressure, kPa absolute	Record	Record
Exhaust Back Pressure, kPa	7	Wide Open, Varies
Crankcase Pressure, kPa	Record	Record
Coolant System Pressure, kPa	99 - 107	99 - 107
Power, kW	Record	Record
Torque, Nm	Record	Record
Pre-turbine Exhaust Temp., °C	Record	Record
Tailpipe Exhaust Temp., °C	Record	Record
Oil Gallery Temp., °C	Record	Record
Inlet Air Dew Point, °C	Record	Record
Inlet Air Humidity, kg/kg	Record	Record
Oil Gallery Pressure, kPa	Record	Record
Oil Filter Delta P, kPa	Record	Record

⁴ Conditions indicated are 5 seconds into the peak power step of the transient cycle.

**ISB Lubricant Performance Test
Test Results Summary
Form 4**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	Engine Kit S/N: CCCCCCCCCC	

Date Test Started	YYYYMMDD
Start Time	HH:MM
Test Length	S1234
TMC Oil Code ^A	CCCCCC
Laboratory Oil Code	CCCCCCCCCCCCCCCCCCCC
SAE Viscosity	CCCCCC
TGA Soot % At 100 h	S123.1

	Average Camshaft Wear (µm)	Average Tappet Mass Loss (mg)	Average Crosshead Mass Loss (mg)	Average Valve Adjusting Screw Mass Loss (mg)
Original Result	S123.1	S123.1	S123.1	S123.1
Transformed Result	S12.1234	S12.1234	S12.1234	S12.1234
Correction Factor	S12.1234	S12.1234	S12.1234	S12.1234
Corrected Transformed Result	S12.1234	S12.1234	S12.1234	S12.1234
Severity Adjustment	S12.1234	S12.1234	S12.1234	S12.1234
Final Transformed Result	S12.1234	S12.1234	S12.1234	S12.1234
Final Result	S123.1	S123.1	S123.1	S123.1

Last Stand Reference Results				
Reference Test Number	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC			
Oil Code	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC			
Test Length	S1234			
TMC Oil Code	CCCCCC			
EOT Date	YYYYMMDD			
EOT Time	HH:MM			
Stand Calibration Expiration Date	YYYYMMDD			
TGA Soot % AT 100 h	S123.1			
	Average Camshaft Wear (µm)	Average Tappet Mass Loss (mg)	Average Crosshead Mass Loss (mg)	Average Valve Adjusting Screw Mass Loss (mg)
Final Result	S123.1	S123.1	S123.1	S123.1

^A Reference Tests Only

**ISB Lubricant Performance Test
Form 5
Operational Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation/Stand Code: CC-C-CCCCCCCCC-C-C-CCCCC-CC-C-CCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		

Parameter	Units	Stage Target		Stage Average		Stage B Cycles ^A	System Response ^C
		A	B	A	B		
Speed	r/min	1600	Varies	S123456	S123456	S123456	CCCCCCCC
Fuel Flow	kg/h	20	Varies	S123.1	S123.1		CCCCCCCC
Coolant Out	°C	99	99	S123.1	S123.1		CCCCCCCC
Fuel In	°C	40	40	S12.1	S12.1		CCCCCCCC
Oil Sump	°C	110	110	S123.1	S123.1		CCCCCCCC
Intake Manifold	°C	68	68	S12.1	S12.1		CCCCCCCC
Exhaust	kPa	7	varies	S123.1	S123.1		CCCCCCCC
Parameter	Units	Typical Values^B		Average Stage A			Average Stage B
Torque	N-m	TBD	TBD	S1234.1	S1234.1		
Intake Air Temperature	°C	TBD	TBD	S12.1	S12.1		
Intake Air Restriction	kPa (vac.)	TBD	TBD	S12.12	S12.12		
Intake Manifold Pressure	kPa abs	TBD	TBD	S123.1	S123.1		
Crankcase Pressure	kPa	TBD	TBD	S1.1	S1.1		
Pre-Turbine Front	°C	TBD	TBD	S123.1	S123.1		
Pre-Turbine Rear	°C	TBD	TBD	S123.1	S123.1		
Tailpipe	°C	TBD	TBD	S123.1	S123.1		
Oil Gallery Temperature	°C	TBD	TBD	S123.1	S123.1		
Blowby	L/min	TBD	TBD	S12.1	S12.1		
Coolant Pressure	kPa	99-107	99-107	S123.1	S123.1		
Main Oil Gallery Press.	kPa	TBD	TBD	S123.1	S123.1		
Fuel Inlet Restriction	kPa	TBD	TBD	S1234.1	S1234.1		
Fuel Return Restriction	kPa	TBD	TBD	S1234.1	S1234.1		

^A Number of Stage B cycles. A minimum of 32,000 cycles is required.

^B Typical values determined from reference oil test database

^C Time for the output to reach 63.2% of final value for step change at input

**ISB Lubricant Performance Test
Form 6
Tappet Mass Loss Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		

Tappet Wear			
Location	Pretest Mass (g)	EOT Mass (g)	Mass Loss (mg)
1I	S123.1234	S123.1234	S12.1
1E	S123.1234	S123.1234	S12.1
2I	S123.1234	S123.1234	S12.1
2E	S123.1234	S123.1234	S12.1
3I	S123.1234	S123.1234	S12.1
3E	S123.1234	S123.1234	S12.1
4I	S123.1234	S123.1234	S12.1
4E	S123.1234	S123.1234	S12.1
5I	S123.1234	S123.1234	S12.1
5E	S123.1234	S123.1234	S12.1
6I	S123.1234	S123.1234	S12.1
6E	S123.1234	S123.1234	S12.1

Tappet Mass Loss Intake / Exhaust Summary (mg)	Intake		Exhaust	
	As Measured	Outlier Screened	As Measured	Outlier Screened
Average	S12.12	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	S12.12	S12.12
Maximum	S12.12	S12.12	S12.12	S12.12
Standard Deviation	S12.12	S12.12	S12.12	S12.12
Outlier Locations ⁴	CC		CC	

⁴ Location Designation. Example: 3E

Tappet Mass Loss Overall Summary (mg)	As Measured	Outlier Screened	Adjusted to X.X% Soot
Average	S12.12	S12.12	S123.1
Minimum	S12.12	S12.12	
Maximum	S12.12	S12.12	
Standard Deviation	S12.12	S12.12	

**ISB Lubricant Performance Test
Form 7
Crosshead Mass Loss Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	
Formulation / Stand Code:	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC	
Oil Code:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	

Location	Serial No.	Pretest Mass (g)	EOT Mass (g)	Mass Loss (mg)
1I	CCCCC	S123.1234	S123.1234	S12.1
1E	CCCCC	S123.1234	S123.1234	S12.1
2I	CCCCC	S123.1234	S123.1234	S12.1
2E	CCCCC	S123.1234	S123.1234	S12.1
3I	CCCCC	S123.1234	S123.1234	S12.1
3E	CCCCC	S123.1234	S123.1234	S12.1
4I	CCCCC	S123.1234	S123.1234	S12.1
4E	CCCCC	S123.1234	S123.1234	S12.1
5I	CCCCC	S123.1234	S123.1234	S12.1
5E	CCCCC	S123.1234	S123.1234	S12.1
6I	CCCCC	S123.1234	S123.1234	S12.1
6E	CCCCC	S123.1234	S123.1234	S12.1

Intake / Exhaust Crosshead Mass Loss Summary (mg)	Intake		Exhaust	
	As Measured	Outlier Screened	As Measured	Outlier Screened
Average	S12.12	S12.12	S12.12	S12.12
Minimum	S12.1	S12.1	S12.1	S12.1
Maximum	S12.1	S12.1	S12.1	S12.1
Standard Deviation	S12.12	S12.12	S12.12	S12.12
Outlier Locations ^A	CCCCCCCC		CCCCCCCC	

^A Location Designation. Example: 3E

Crosshead Mass Loss Overall Summary (mg)	As Measured	Outlier Screened	Adjusted to x.x% Soot
Average	S12.12	S12.12	S123.1
Minimum	S12.1	S12.1	
Maximum	S12.1	S12.1	
Standard Deviation	S12.12	S12.12	

**ISB Lubricant Performance Test
Form 8
Valve Adjusting Screw Mass Loss Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		
Oil Code:		

Location	Pretest Mass (g)	EOT Mass (g)	Mass Loss (mg)
1I	S123.1234	S123.1234	S12.1
1E	S123.1234	S123.1234	S12.1
2I	S123.1234	S123.1234	S12.1
2E	S123.1234	S123.1234	S12.1
3I	S123.1234	S123.1234	S12.1
3E	S123.1234	S123.1234	S12.1
4I	S123.1234	S123.1234	S12.1
4E	S123.1234	S123.1234	S12.1
5I	S123.1234	S123.1234	S12.1
5E	S123.1234	S123.1234	S12.1
6I	S123.1234	S123.1234	S12.1
6E	S123.1234	S123.1234	S12.1

Valve Adjusting Screw Intake / Exhaust Mass Loss Summary (mg)	Intake		Exhaust	
	As Measured	Outlier Screened	As Measured	Outlier Screened
Average	S12.12	S12.12	S12.12	S12.12
Minimum	S12.1	S12.1	S12.1	S12.1
Maximum	S12.1	S12.1	S12.1	S12.1
Standard Deviation	S12.12	S12.12	S12.12	S12.12
Outlier Locations ^A	CCCCCCC		CCCCCCC	

^A Location Designation. Example: 3E

Valve Adjusting Screw Mass Loss Overall Summary (mg)	As Measured	Outlier Screened	Adjusted to x.x% Soot
Average	S12.12	S12.12	S123.1
Minimum	S12.1	S12.1	
Maximum	S12.1	S12.1	
Standard Deviation	S12.12	S12.12	

**ISB Lubricant Performance Test
Form 9
Rocker Lever Socket Mass Loss Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCCC-CC-CC-CCCC		
Oil Code:		

Location	Pretest Mass (g)	EOT Mass (g)	Mass Loss (mg)
1I	S123.1234	S123.1234	S12.1
1E	S123.1234	S123.1234	S12.1
2I	S123.1234	S123.1234	S12.1
2E	S123.1234	S123.1234	S12.1
3I	S123.1234	S123.1234	S12.1
3E	S123.1234	S123.1234	S12.1
4I	S123.1234	S123.1234	S12.1
4E	S123.1234	S123.1234	S12.1
5I	S123.1234	S123.1234	S12.1
5E	S123.1234	S123.1234	S12.1
6I	S123.1234	S123.1234	S12.1
6E	S123.1234	S123.1234	S12.1

Rocker Lever Socket Mass Loss Intake / Exhaust Summary (mg)	Intake		Exhaust	
	As Measured	Outlier Screened	As Measured	Outlier Screened
Average	S12.12	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	S12.12	S12.12
Maximum	S12.12	S12.12	S12.12	S12.12
Standard Deviation	S12.12	S12.12	S12.12	S12.12
Outlier Locations ^A	CCCCCCCC		CCCCCCCC	

^A Location Designation. Example: 3E

Rocker Lever Socket Mass Loss Overall Summary (mg)	As Measured	Outlier Screened	Adjusted to x.x% Soot
Average	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	
Maximum	S12.12	S12.12	
Standard Deviation	S12.12	S12.12	

**ISB Lubricant Performance Test
Form 10
Valve Rocker Shaft Mass Loss Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		

Location	Pretest Mass (g)	EOT Mass (g)	Mass Loss (mg)
1I	S123.1234	S123.1234	S12.1
1E	S123.1234	S123.1234	S12.1
2I	S123.1234	S123.1234	S12.1
2E	S123.1234	S123.1234	S12.1
3I	S123.1234	S123.1234	S12.1
3E	S123.1234	S123.1234	S12.1
4I	S123.1234	S123.1234	S12.1
4E	S123.1234	S123.1234	S12.1
5I	S123.1234	S123.1234	S12.1
5E	S123.1234	S123.1234	S12.1
6I	S123.1234	S123.1234	S12.1
6E	S123.1234	S123.1234	S12.1

Valve Rocker Shaft Mass Loss Intake / Exhaust Summary (mg)	Intake		Exhaust	
	As Measured	Outlier Screened	As Measured	Outlier Screened
Average	S12.12	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	S12.12	S12.12
Maximum	S12.12	S12.12	S12.12	S12.12
Standard Deviation	S12.12	S12.12	S12.12	S12.12
Outlier Locations ^A	CCCCCCC		CCCCCCC	

^A Location Designation. Example: 3E

Valve Rocker Shaft Mass Loss Overall Summary (mg)	As Measured	Outlier Screened	Adjusted to x.x% Soot
Average	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	
Maximum	S12.12	S12.12	
Standard Deviation	S12.12	S12.12	

**ISB Lubricant Performance Test
Form 11
Valve Push Rods Mass Loss Summary**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	
Formulation / Stand Code:	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC	
Oil Code:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	

Location	Pretest Mass (g)	EOT Mass (g)	Mass Loss (mg)
1I	S123.1234	S123.1234	S12.1
1E	S123.1234	S123.1234	S12.1
2I	S123.1234	S123.1234	S12.1
2E	S123.1234	S123.1234	S12.1
3I	S123.1234	S123.1234	S12.1
3E	S123.1234	S123.1234	S12.1
4I	S123.1234	S123.1234	S12.1
4E	S123.1234	S123.1234	S12.1
5I	S123.1234	S123.1234	S12.1
5E	S123.1234	S123.1234	S12.1
6I	S123.1234	S123.1234	S12.1
6E	S123.1234	S123.1234	S12.1

Valve Push Rods Mass Loss Intake / Exhaust Summary (mg)	Intake		Exhaust	
	As Measured	Outlier Screened	As Measured	Outlier Screened
Average	S12.12	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	S12.12	S12.12
Maximum	S12.12	S12.12	S12.12	S12.12
Standard Deviation	S12.12	S12.12	S12.12	S12.12
Outlier Locations ^A	CCCCCCCC		CCCCCCCC	

^A Location Designation. Example: 3E

Valve Push Rods Mass Loss Overall Summary (mg)	As Measured	Outlier Screened	Adjusted to x.x% Soot
Average	S12.12	S12.12	S12.12
Minimum	S12.12	S12.12	
Maximum	S12.12	S12.12	
Standard Deviation	S12.12	S12.12	

**ISB Lubricant Performance Test
Form 14
Test Fuel Analysis (Last Batch)**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	
Formulation / Stand Code:	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC	
Oil Code:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	

Fuel Supplier		Fuel Batch Identifier		
Measurement	Specs.	Analysis		Test Method
		New	EOT	
Total Sulfur, ppm	7 – 15	S12.12	S12.12	D 5453
Gravity, °API	34 – 37	S12.1	S12.1	D 4052
Hydrocarbon Composition				
Aromatics % Wt.	26 – 31.5	S12.1		D 5186
Olefins % Vol.	Report	S12.1		D 1319
Cetane Index	Report	S12.1		D 976
Cetane No.	43 – 47	S12.1		D 613
Copper Strip Corrosion	1 Maximum	CCCC		D 130
Flash Point, °C	54 Minimum	S123		D 93
Pour Point, °C	-18 Maximum	S123		D 97
Carbon Residue on 10% Residuum, %	0.35 Maximum	S12.12		D 524 (10% Bottoms)
Water & Sediment, % Vol.	0.05 Maximum	AAAAAA		D 2709
Viscosity, cSt @ 40°C	2.0 – 2.6	S12.1		D 445
Total Acid Number	0.05 Maximum	S1.12		D 664
Strong Acid Number	0.00 Maximum	S1.12		D 664
Accelerated Stability	1.5 max	S12.1		D 2274
Ash, % Wt.	0.005 max	S123.123		D 482
SLBOCLE, g	3100 min ^A	S1234567		D 6078 ^A
90% Distillation, °C	293 - 332	S1234		D 86

^AMay be altered to be consistent with CARB or ASTM diesel fuel specifications.

