Report On Sequence HIGVS Evaluation

Version

Conducted For

	I = Invalid N = Results Cannot Be Interpreted As Representative Of Oil Performance								
					iple Test Acceptance				
		NR = Non-	Reference Oil T	est					
		RO = Refe	rence Oil Test						
			Test Number						
Test Stand		Stand Test		Lab Test					
Oil Code		•	·		•				
Formulation/									
Alternate Co	des		DOM TO						
EOT Date			EOT Time						
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Sequence IIIGVS Form 2

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A AC	CC Conformance Statement is required for only ACC registered tests	

Sequence IIIGVS Form 3

Summary of Test Method

The Sequence IIIGVS test is a fired-engine, dynamometer lubricant test for evaluating automotive engine oils for certain high-temperature performance characteristics, including oil thickening and oil consumption. Such oils include both single viscosity grade and multi-viscosity grade oils that are used in spark-ignition, gasoline-fueled engines, as well as diesel engines. The Sequence IIIGVS test utilizes a 1996 General Motors Powertrain 3800 Series II, water-cooled, 4 cycle, V-6 engine as the test apparatus. The Sequence IIIGVS test engine is an overhead valve design (OHV) and uses a single camshaft operating both intake and exhaust valves via pushrods and hydraulic valve lifters in a sliding-follower arrangement. The engine uses one intake and one exhaust valve per cylinder. Induction is handled by a modified GM port fuel injection system setting the Airto-Fuel ratio at 15:1. The test engine is overhauled prior to each test, during which critical engine dimensions are measured (pistons, camshaft, valve lifters, etc.) and replaced.

The Sequence IIIGVS test consists of a 10-minute operational check, followed by 100 hours of engine operation at moderately high speed, load, and temperature conditions. The 100-hour segment is broken down into five 20-hour test segments. Following each 20-hour segment, and the 10-minute operational check, oil samples are drawn from the engine. The kinematic viscosities of the 20-hour segment samples are compared to the viscosity of the 10-minute sample to determine the viscosity increase of the test oil.

The Sequence IIIGVS test is operated at the following test states during the 100-hour portion of the test:

Parameter	Set Point
Engine Speed	3600 r/min
Engine Load	250 N-m
Oil Filter Block Temperature	150 °C
Coolant Outlet Temperature	115 °C
Fuel Pressure	377.5 kPa
Intake Air Temperature	35 °C
Intake Air Pressure	0.05 kPa
Intake Air Dew Point	16.1 °C
Exhaust Back Pressure	6 kPa
Engine Coolant Flow	160 L/min
Breather Tube Coolant Flow	10 L/min
Air-to-Fuel Ratio	15.0:1
Condenser Coolant Outlet Temperature	40 °C

Sequence IIIGVS Form 4 Test Result Summary

Lab		Oil Coo	de	
Stand		Test No).	
Laborat	tory Oil Code			
Formul	ation Stand Co	ode		
	•			

Date Started	Engine No.
Time Started	Fuel Batch
Date Completed	SAE Viscosity
Time Completed	TMC Oil Code ^A
Test Length	

	Viscosity Increase (%)
Original Units	
Transformed Results ^B	
Industry Correction Factor	
Corrected Transformed Result	
Severity Adjustment	
Final Transformed Result	
Final Original Unit Result	

Additional Results				
Oil Consumption Hours, h ^C		Oil Consumption, L		

AReference Oil Tests Only
BViscosity Increase uses LN(PVIS).
CTest Hours at which Oil Consumption was calculated

Sequence IIIGVS Form 5 **Operational Summary**

Lab		Oil Coo	de	
Stand		Test No	o.	
Labora	tory Oil Code	;		
Formu	lation Stand C	ode		

			QI	ЕОТ			Standard	Numb	er of
	Parameter	Units	Threshold	QI	Target	Average		Samples ^A	BQD^{B}
S	Speed	r/min	0.000		3600				
ter	Speed Load	Nm	0.000		250				
me	Oil Filter Block	°C	0.000		150.0				
ara	Engine Coolant Out	°C	0.000		115.0				
d P	Condenser Coolant Out	°C	0.000		40.0				
lled	Left Air-to-Fuel		0.000		15.0				
	Right Air-to-Fuel		0.000		15.0				
	Left Exhaust Back Pressure	kPa	0.000		6.0				
	Right Exhaust Back Pressure	kPa	0.000		6.0				
	Intake Air	kPa	0.000		0.05				
	Engine Coolant Flow	L/min	0.000	·	160.0				

				Standard	Numb	er of
S	Parameter	Units	Average	Deviation	Samples ^A	BQD^{B}
Parameters	Oil Sump	°C				
am	Pump Outlet Pressure	kPa				
Par	Gallery Pressure	kPa				
	Engine Coolant In	°C				
—olle	Fuel Inlet	°C				
controlled	Intake Air	°C				
	Intake Air Dew Point	°C				
Non	Intake Vacuum	kPa				
	Crankcase	kPa				
	Fuel Pressure	kPa				

Oil Consumption Data							
Hours	Initial Run-in						
Level (ml) low							
Total Oil Consumed	(L)						

NO _x Measurement					
Hours					
NO _x , ppm					

^A Total number of data points taken as determined from test length and procedural specified sampling rate.

^B Number of Bad Quality Data points not used in the calculation of the statistical measures.

Sequence IIIGVS Form 6 **Used Oil Analysis Results**

Lab		Oil Coo	de	
Stand		Test No).	
Labora	Laboratory Oil Code			
Formulation Stand Code				

Viscosity Increase Data (cSt at 40°C)							
Hours	Viscosity ^A	Change	Percent				
New Oil							
Initial ^B							

Results of ICP Analysis of Used Oil							
Hours	Iron	Copper	Lead				
Initial							

^A 8000 cSt is maximum allowable viscosity ^B At end of leveling run

Sequence IIIGVS Form 7 Blowby Values & Plot

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code		de	

Blowb	y Plot								
Fast	1			<u> </u>					
Гest Hours									
Plowby									
/min									
Blowby, L/min. Test Hours									
Hours									
Blowhy									
Blowby, L/min.									
Test		Average	I	I	I	I	I	I	1
Hours									
Blowby, L/min.									
L/min.									

Sequence IIIGVS Form 8 Viscosity Increase Plot

Lab Oil Code Stand Test No. Laboratory Oil Code Formulation Stand Code					
Stand Test No. Laboratory Oil Code	Lab		Oil Code		
Laboratory Oil Code Formulation Stand Code			Test No.		
Formulation Stand Code	Laborat	ory Oil Code			
	Formula	tion Stand Co	de		

Sequence IIIGVS Form 9 Hardware Information

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Co	ode		

FIFO	Piston Ring Batch Code	Build Completion Date
FIFO	Oil Control (OC) Batch Code	Piston Size (Grade)
FIFO	Expander Ring (EXP) Batch Code	Block Serial Number
FIFO	Oil Filter Batch Code	Crankshaft Serial Number
FIFO	Camshaft Pour Code	Camshaft Serial Number
FIFO	Oil Cooler Batch Code	Camshaft Phosphate Batch Code
FIFO	Valve Springs Batch Code	Cylinder Head Serial Number, Left
FIFO	Intake Valve Seals Batch Code	Cylinder Head Serial Number, Right
FIFO	Exhaust Valve Seals Batch Code	Top Ring Gap, mils
FIFO	Main Bearings (M) Batch Code	Bottom Ring Gap, mils
FIFO	Connecting Rod Bearings (CR) Batch Code	Bearing Kit Serial Number
FIFO	Camshaft Bushing (CB) Batch Code	
FIFO	Rocker Arm Batch Code	

FIFO

Piston Batch (Code)

Sequence IIIGVS Form 10 Downtime & Outlier Report Form

			Bownemie & Outher Report Form
Lab	C	Oil Code	
Stand		est No.	
	ory Oil Code		
Formula	tion Stand Code	e	
Number	of Downtime C	Occurrences	
Test			D.
Hours	Date	Downtime	Reasons
			Total Downtime (hours) – Maximum allowable downtime: 24 hours
0	th on Commonts		
	ther Comments or of Comment 1		
Nullibe	of Comment	Lilles	

Sequence IIIGVS Form 10A Downtime & Outlier Report Form

			•
Lab	(Oil Code	
Stand	Γ	est No.	
Laborato	ry Oil Code		
	ion Stand Cod	e	
Number	of Downtime C)courrences	
Test		Ccurrences	
Hours	Date	Downtime	Reasons
110015			
	+		
	+		
	+		
	+		
	+		
			Total Downtime (hours) – Maximum allowable downtime: 24 hours
			Total Downtime (nours) – Maximum anowable downtime. 24 nours
Ot	her Comments		
Number	r of Comment	Lines	

Sequence IIIGVS

Form 11 American Chemistry Council Code of Practice Test Laboratory Conformance Statement

Test Labo	ratory							
Test Spon								
Formulati	on / Stand Code							
Test Num	ber							
Start Date	,	Start Time		Time Zone				
		De	eclarations					
No. 1	-	f the ACC Code of Proof this test. Yes	ractice for which the No*	test laboratory	is responsible were			
No. 2	The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met. Yes*							
	-	requirements that oc	", does the test engine curred to be beyond the					
No 3.	the test as being a s	pecial case. Yes	oarameters identified b* No M Information Letter	_ (This current				
		eview of this test indi- Acceptance Criteria	cates that the results s	hould be includ	led in the			
		review of this test inc Acceptance Criteria	icates that the results calculations.	should not be in	ncluded in the			
Note: Supr	oorting comments are	e required for all respo	onses identified with a	n asterisk.				
1 10 to 1 2 to pp	0111118 0011111011105 1111	Comi						
Signature			Date					

Title

Typed Name