

**Caterpillar C-13
Engine Oil Test**

**Form 2
Table of Contents**

1. Title / Validity Declaration Page	Form 1
2. Table of Contents	Form 2
3. Summary of Test Method	Form 3
4. Test Results Summary	Form 4
5. Operational Summary	Form 5
6. Rod Bearing Weight Loss	Form 6
7. Ring Weight Loss Summary	Form 7
8. Ring Side Clearance	Form 8
9. Oil Analysis Summary	Form 9
10. Liner Wear Summary	Form 10
11. Unscheduled Downtime & Maintenance Summary	Form 11
12. Test Fuel Analysis (Last Batch)	Form 12
13. Build-Up and Hardware Information	Form 13
14. Piston Rating Summary	Form 14
15. Piston 1 Deposit Ratings	Form 15
16. Piston 2 Deposit Ratings	Form 16
17. Piston 3 Deposit Ratings	Form 17
18. Piston 4 Deposit Ratings	Form 18
19. Piston 5 Deposit Ratings	Form 19
20. Piston 6 Deposit Ratings	Form 20
21. Piston 1 Supplemental Rating Summary	Form 21
22. Piston 2 Supplemental Rating Summary	Form 22
23. Piston 3 Supplemental Rating Summary	Form 23
24. Piston 4 Supplemental Rating Summary	Form 24
25. Piston 5 Supplemental Rating Summary	Form 25
26. Piston 6 Supplemental Rating Summary	Form 26
27. Oil Consumption Plot	Form 27
28. ACC Conformance Statement	Form 28

**Caterpillar C-13
Engine Oil Test**

**Form 3
Summary of Test Method**

The CAT C-13 Engine Oil Test is an engine-dynamometer test which evaluates the ability of an engine oil to protect against ring sticking and oil consumption.

The test engine is a CAT C-13 diesel engine with ACERT technology. It is an in-line six cylinder, four stroke, turbocharged engine with electronically controlled fuel injection.

C-13 Test Conditions	
Parameter	Value
Time, h	500
Speed, r/min	1800
Fuel Flow, g/min	1200
Inlet Manifold Temperature, °C	40
Coolant Out Temperature, °C	88
Fuel In Temperature, °C	40
Oil Gallery Temperature, °C	98
Intake Air Temperature, °C	25
Tailpipe Exhaust Temperature, °C	Record
Intake Air Restriction, kPa Absolute	95
Intake Manifold Pressure, kPa	280
Exhaust Back Pressure, kPa	6
Dew Point, °C	Record
Coolant System Pressure, kPa	99 - 107
Power, kW	Record
Torque, Nm	Record
Oil Gallery Pressure, kPa	Record

**Caterpillar C-13
Engine Oil Test**

**Test Results Summary
Form 4**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Start Date: YYYYMMDD	Start Time: HH:MM	Test Length: S1234
Laboratory Oil Code: CCCCCCCCCCCCCCCCCCCC	TMC Oil Code^A: CCCCCC	
Engine Number: CCCCCC	Engine Hours: CCCCC	Engine Serial No.: CCCCCCCC

Oil Consumption, g/hr		
100 – 150	450 – 500	% Inc.
S123.1	S123.1	S123.1

Piston No.	WD	TGC	TLC	TGF	IGF	IGC	AGF	Loss of Ring Side Clearance		
								Top	Int.	Oil
1	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA
2	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA
3	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA
4	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA
5	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA
6	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA
Average	S1234.1	S12.12	S12.12	S12	S123	S12.12	S123	AAAAAAA	AAAAAAA	AAAAAAA

Piston No.		Top	Int.	Oil	Crown	Skirt	Liner
1	Stuck Ring	CCCCCCCC	CCCCCCCC	CCCCCCCC			
	Scuffed	CCC	CCC	CCC	CCC	CCC	CCC
2	Stuck Ring	CCCCCCCC	CCCCCCCC	CCCCCCCC			
	Scuffed	CCC	CCC	CCC	CCC	CCC	CCC
3	Stuck Ring	CCCCCCCC	CCCCCCCC	CCCCCCCC			
	Scuffed	CCC	CCC	CCC	CCC	CCC	CCC
4	Stuck Ring	CCCCCCCC	CCCCCCCC	CCCCCCCC			
	Scuffed	CCC	CCC	CCC	CCC	CCC	CCC
5	Stuck Ring	CCCCCCCC	CCCCCCCC	CCCCCCCC			
	Scuffed	CCC	CCC	CCC	CCC	CCC	CCC
6	Stuck Ring	CCCCCCCC	CCCCCCCC	CCCCCCCC			
	Scuffed	CCC	CCC	CCC	CCC	CCC	CCC

^A Reference Oil Tests Only

**Caterpillar C-13
Engine Oil Test
Operational Summary
Form 5**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Controlled Parameters					
Parameter	Units	Target	Tolerance	Average	Samples
Engine Speed	r/min	1800	± 5	S12345	S1234
Fuel Flow	g/min	1200	± 6	S12.12	S1234
Temperature					
Inlet Air	°C	25	± 2	S1234	S1234
Intake Manifold Air	°C	40	± 2	S1234	S1234
Fuel Inlet	°C	40	± 1	S1234	S1234
Coolant Outlet	°C	88	± 2	S1234	S1234
Oil Gallery	°C	98	± 2	S1234	S1234
Pressure					
Inlet Air	kPa	95	± 3	S12.12	S1234
Exhaust Stack	kPa	6	± 1	S1.1	S1234
Intake Manifold	kPa	280	± 5	S123	S1234
Non-Controlled Parameters					
Parameter	Units	Target	Tolerance	Average	Samples
Engine Torque	Nm	1800	Record	S1234	S1234
Dew Point	°C	Record	Record	S123.1	S1234

**Caterpillar C-13
Engine Oil Test
Rod Bearing Weight Loss
Form 6**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCC-C-C-CCCC-CC-CC-CCCC		

Cylinder No.	Location	SOT Weight, g	EOT Weight, g	Weight Change, mg
1	Upper	S12.1234	S12.1234	S123.1
2	Upper	S12.1234	S12.1234	S123.1
3	Upper	S12.1234	S12.1234	S123.1
4	Upper	S12.1234	S12.1234	S123.1
5	Upper	S12.1234	S12.1234	S123.1
6	Upper	S12.1234	S12.1234	S123.1
Upper Bearing Average Weight Loss, mg				S123.1
Upper Bearing Minimum Weight Loss, mg				S123.1
Upper Bearing Maximum Weight Loss, mg				S123.1

Cylinder No.	Location	SOT Weight, g	EOT Weight, g	Weight Change, mg
1	Lower	S12.1234	S12.1234	S123.1
2	Lower	S12.1234	S12.1234	S123.1
3	Lower	S12.1234	S12.1234	S123.1
4	Lower	S12.1234	S12.1234	S123.1
5	Lower	S12.1234	S12.1234	S123.1
6	Lower	S12.1234	S12.1234	S123.1
Lower Bearing Average Weight Loss, mg				S123.1
Lower Bearing Minimum Weight Loss, mg				S123.1
Lower Bearing Maximum Weight Loss, mg				S123.1

**Caterpillar C-13
Engine Oil Test
Ring Weight Loss
Form 7**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Cylinder No.	Top Ring SOT Weight, g	Top Ring EOT Weight, g	Weight Loss, mg
1	S12.1234	S12.1234	S123.1
2	S12.1234	S12.1234	S123.1
3	S12.1234	S12.1234	S123.1
4	S12.1234	S12.1234	S123.1
5	S12.1234	S12.1234	S123.1
6	S12.1234	S12.1234	S123.1
	Top Ring Average Weight Loss, mg		S123
	Top Ring Weight Loss Std. Dev., mg		S123.1
	Top Ring Min. Weight Loss, mg		S123.1
	Top Ring Max. Weight Loss, mg		S123.1

Cylinder No.	2 nd Ring SOT Weight, g	2 nd Ring EOT Weight, g	Weight Loss, mg
1	S12.1234	S12.1234	S123.1
2	S12.1234	S12.1234	S123.1
3	S12.1234	S12.1234	S123.1
4	S12.1234	S12.1234	S123.1
5	S12.1234	S12.1234	S123.1
6	S12.1234	S12.1234	S123.1
	2 nd Ring Average Weight Loss, mg		S123.1
	2 nd Ring Weight Loss Std. Dev., mg		S123.1
	2 nd Ring Min. Weight Loss, mg		S123.1
	2 nd Ring Max. Weight Loss, mg		S123.1

Cylinder No.	Oil Ring SOT Weight, g	Oil Ring EOT Weight, g	Weight Loss, mg
1	S12.1234	S12.1234	S123.1
2	S12.1234	S12.1234	S123.1
3	S12.1234	S12.1234	S123.1
4	S12.1234	S12.1234	S123.1
5	S12.1234	S12.1234	S123.1
6	S12.1234	S12.1234	S123.1
	Oil Ring Average Weight Loss, mg		S123.1
	Oil Ring Weight Loss Std. Dev., mg		S123.1
	Oil Ring Min. Weight Loss, mg		S123.1
	Oil Ring Max. Weight Loss, mg		S123.1

Caterpillar C-13

Engine Oil Test

Ring Side Clearance - Form 8

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCC		
Oil Code: CCC		
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCCCC-CC-CC-CCCC		

Piston No. 1		A	B	C	D	Avg.	Max
Top	Pre-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	Post-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	LSC	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	AAAAAAA
Int.	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					
Oil	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					

Piston No. 2		A	B	C	D	Avg.	Max
Top	Pre-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	Post-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	LSC	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	AAAAAAA
Int.	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					
Oil	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					

Piston No. 3		A	B	C	D	Avg.	Max
Top	Pre-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	Post-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	LSC	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	AAAAAAA
Int.	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					
Oil	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					

Piston No. 4		A	B	C	D	Avg.	Max
Top	Pre-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	Post-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	LSC	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	AAAAAAA
Int.	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					
Oil	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					

Piston No. 5		A	B	C	D	Avg.	Max
Top	Pre-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	Post-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	LSC	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	AAAAAAA
Int.	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					
Oil	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					

Piston No. 6		A	B	C	D	Avg.	Max
Top	Pre-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	Post-Test	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	
	LSC	AAAAAAA	AAAAAA	AAAAAAA	AAAAAAA	AAAAAAA	AAAAAAA
Int.	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					
Oil	Pre-Test	AAAAAAA					
	Post-Test	AAAAAAA					
	LSC	AAAAAAA					

**Caterpillar C-13
Engine Oil Test
Liner Wear Summary
Form 10**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Position	Wear Step (µm)						
	Cylinder Number						
	1	2	3	4	5	6	Average
3:00 (Thrust)	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1
6:00 (Rear)	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1
9:00 (Anti-Thrust)	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1
12:00 (Front)	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1
Average	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1

Summary	As Measured
Average, µm	S123.1
Minimum, µm	S123.1
Maximum, µm	S123.1

**Caterpillar C-13
Engine Oil Test
Test Fuel Analysis (Last Batch)
Form 12**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		
Fuel Supplier: CCCCCCCCCCCCCCCCCC		Fuel Batch ID: CCCCCCCCCCCCCC

Measurement	Specs.	Analysis		Test Method
		New	EOT	
Total Sulfur, ppm	7 - 15	S1234	S1234	D 5453
Gravity, °API	34 - 37	S1.1	S1.1	D 4052
Hydrocarbon Composition				
Aromatics, % Weight	26 – 31.5	S1.1		D 5186
Olefins, % Volume	Report	S12.1		D 1319
Cetane Index	Report	S1.1		D 976
Cetane No.	43 – 47	S1.1		D 613
Copper Strip Corrosion	1 Maximum	AAAA		D 130
Flash Point, °C	54 Minimum	S123		D 93
Pour Point, °C	-18 Maximum	S123		D 97
Carbon Residue on 10% Residuum, %	0.35 Maximum	S12.12		D 524 (10% Bottoms)
Water & Sediment, % Volume	0.05 Maximum	AAAAAA		D 2709
Viscosity, cSt @ 40°C	2.0 – 2.6	S12.1		D 445
Total Acid Number	0.05 Maximum	S1.1		D 664
Strong Acid Number	0.00 Maximum	S1.1		D 664
Accelerated Stability	1.5 max	S12.1		D 2274
Ash, % Weight	0.005 Maximum	S123.123		D 482
SLBOCLE, g	3100 min^A	S1234567		D 6078^A
90% Distillation, °C	282 – 338	S1234		D 86

^A May be altered to be consistent with CARB or ASTM diesel fuel specifications.

**Caterpillar C-13
Engine Oil Test
Build-Up and Hardware Information
Form 13**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Hardware	
Part	Part Number
Intake Valve	CCCCCCCCCCCCCCCCCCCC
Exhaust Valve	CCCCCCCCCCCCCCCCCCCC
Cylinder Head	CCCCCCCCCCCCCCCCCCCC
Head Gasket	CCCCCCCCCCCCCCCCCCCC
Pistons	CCCCCCCCCCCCCCCCCCCC
Injectors	CCCCCCCCCCCCCCCCCCCC
Rod Bearings	CCCCCCCCCCCCCCCCCCCC
Liners	CCCCCCCCCCCCCCCCCCCC
Top Ring	CCCCCCCCCCCCCCCCCCCC
2 nd Ring	CCCCCCCCCCCCCCCCCCCC
Oil Ring	CCCCCCCCCCCCCCCCCCCC

**Caterpillar C-13
Engine Oil Test
Rating Summary: Piston No. 3
Form 17**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM	
Test Number: CCC			
Oil Code: CCC			
Formulation / Stand Code: CC-C-CCCCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCC			
Date Rated: YYYYMMDD		Rater Initials: CCC	
		Verified By: CCC	

Total Piston Ratings Summary																				
	Grooves				Lands				Deposit Factor	Groove				Lands		Oil Cooling Gallery		Under Crown		
	No. 1 A, DEM.	No. 2 A, DEM.	No. 1 A, DEM.	No. 2 A, DEM.	No. 1 A, DEM.	No. 2 A, DEM.	No. 1 A, DEM.	No. 2 A, DEM.		No. 3 A, DEM.	No. 4 A, DEM.	No. 3 A, DEM.	No. 4 A, DEM.	No. 3 A, DEM.	No. 4 A, DEM.	Cooling Gallery	A, %	DEM.	A, %	DEM.
C																				
A	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
R	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
O																				
N	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
8 - 9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
7 - 7.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
6 - 6.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
5 - 5.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
4 - 4.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
3 - 3.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
2 - 2.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
1 - 1.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
>0 - 0.9	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
H Clean	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0
Total	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
Rating	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12
Location Factor	2	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3
Ind. Rating	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12
WDP					TGC				TLC				Unweighted Deposits				Top Land Flaked Carbon %			
S1234.1					S12.12				S12.12				S1234.1				S123456			
TGF					IGF %				TLHC %				Acc. Groove Fill %							
S12					S123				S12				S123							

**Caterpillar C-13
Engine Oil Test
Rating Summary: Piston No. 4
Form 18**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM	
Test Number: CCC		Oil Code: CCC	
Formulation / Stand Code: CC-CCCCCCCCC-C-CCCCC-CC-CC-CCCC			
Date Rated: YYYYMMDD	Rater Initials: CCC	Verified By: CCC	

Total Piston Ratings Summary																		
	Grooves				Lands				Deposit Factor	Lands				Oil		Under Crown		
	No. 1	No. 2	No. 1	No. 2	No. 1	No. 2	No. 1	No. 2		No. 3	No. 4	DEM.	A, ₃ %	DEM.	A, ₄ %	DEM.	A, ₃ %	DEM.
C																		
A	HC - 1.0	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
R	MC - 0.5	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
B	LC - .25	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
O																		
N	Total	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	8 - 9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	7 - 7.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	6 - 6.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	5 - 5.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	4 - 4.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	3 - 3.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	2 - 2.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	1 - 1.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
	>0 - 0.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
H	Clean	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	0
	Total	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123.12
Rating		S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12
Location Factor		2	3	1	3	1	3	1	3	20	20	60	60	1	1	1	1	1
Ind. Rating		S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12
WDP		TGC				TLC				Unweighted Deposits				Top Land Flaked Carbon %				
S1234.1		S12.12				S12.12				S1234.1				S123456				
TGF		IGF %				TLHC %				Acc. Groove Fill %								
S12		S123				S12				S123								

**Caterpillar C-13
Engine Oil Test
Rating Summary: Piston No. 5
Form 19**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM	
Test Number: CCC		Oil Code: CCC	
Formulation / Stand Code: CC-C-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC			
Date Rated: YYYYMMDD		Rater Initials: CCC	
		Verified By: CCC	

Total Piston Ratings Summary																		
	Grooves			Lands			Deposit Factor	Groove			Lands			Oil		Under Crown		
	No. 1 A, ₃ % DEM.	No. 2 A, ₃ % DEM.	No. 1 A, ₃ % DEM.	No. 1 A, ₃ % DEM.	No. 2 A, ₃ % DEM.	No. 2 A, ₃ % DEM.		No. 3 A, ₃ % DEM.	No. 3 A, ₃ % DEM.	No. 4 A, ₃ % DEM.	No. 3 A, ₃ % DEM.	No. 3 A, ₃ % DEM.	No. 4 A, ₃ % DEM.	Cooling Gallery	A, ₃ %	DEM.		
C																		
A	HC - 1.0	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
R	MC - 0.5	S123	S123.12															
B	LC - .25	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12			
O																		
N	Total	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12			
	8 - 9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
	7 - 7.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
	6 - 6.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
V	5 - 5.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
A	4 - 4.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
R	3 - 3.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
N	2 - 2.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
I	1 - 1.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
S	>0 - 0.9	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
H	Clean	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0	S123	0			
	Total	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12					
Rating	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12					
Location Factor	2	3	1	3														
Ind. Rating	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12					
WDP	Unweighted Deposits			Top Land Flaked Carbon %														
S1234.1	S1234.1			S1234.1			S1234.1		S1234.1		S1234.1		S1234.1		S1234.1		S1234.1	
TGF	IGF %			TLHC %			Acc. Groove Fill %											
S12	S123			S12			S123											

**Caterpillar C-13
Engine Oil Test
Rating Summary: Piston No. 6
Form 20**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCC		
Oil Code: CCC		
Formulation / Stand Code: CC-C-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		
Date Rated: YYYYMMDD	Rater Initials: CCC	Verified By: CCC

Total Piston Ratings Summary																								
	Grooves						Deposit Factor	Lands						Oil Cooling Gallery		Under Crown								
	No. 1	No. 2	No. 1	No. 2	No. 1	No. 2		No. 3	No. 4	No. 3	No. 4	A, %	DEM.	A, %	DEM.	A, %	DEM.							
C																								
A	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12								
R	S123	S123.12	S123	S123.12	S123	S123.12																		
B	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12						
O																								
N	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12	S123	S123.12						
8 - 9	S123	S123.12	S123	S123.12	S123	S123.12																		
7 - 7.9	S123	S123.12	S123	S123.12	S123	S123.12	7.5																	
6 - 6.9	S123	S123.12	S123	S123.12	S123	S123.12																		
5 - 5.9	S123	S123.12	S123	S123.12	S123	S123.12	4.5																	
4 - 4.9	S123	S123.12	S123	S123.12	S123	S123.12																		
3 - 3.9	S123	S123.12	S123	S123.12	S123	S123.12																		
2 - 2.9	S123	S123.12	S123	S123.12	S123	S123.12																		
1 - 1.9	S123	S123.12	S123	S123.12	S123	S123.12	1.5																	
>0 - 0.9	S123	S123.12	S123	S123.12	S123	S123.12																		
Clean	S123	0	S123	0	S123	0																		
Total	S123	S123.12	S123	S123.12	S123	S123.12																		
Rating	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12																		
Location Factor	2	3	1	3																				
Ind. Rating	S123.12	S123.12	S123.12	S123.12	S123.12	S123.12																		
WDP	TGC						TLC						Unweighted Deposits						Top Land Flaked Carbon %					
S1234.1	S12.12						S12.12						S1234.1						S123456					
TGF	IGF %						TLHC %						Acc. Groove Fill %											
S12	S123						S12						S123											

**Caterpillar C-13
Engine Oil Test
Supplemental Rating Summary: Piston No. 1
Form 21**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Deposit		Carbon				Varnish									
		HC	MC	LC	9.0-8	7.9-7	6.9-6	5.9-5	4.9-4	3.9-3	2.9-2	1.9-1	0.9-0	Clean	
Groove Top And Bottom	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
Top Bottom And Back Of Rings	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
Top Ring Stuck			CCCCCCC	S123	%										
Top Ring Scuffed			CCC	S123	%										
Second Ring Stuck			CCCCCCC	S123	%										
Second Ring Scuffed			CCC	S123	%										
Oil Ring Stuck			CCCCCCC	S123	%										
Oil Ring Scuffed			CCC	S123	%										
Crown Scuffed			CCC	S123	%										
Skirt Scuffed			CCC	S123	%										
Liner Scuffed			CCC	S123	%										

**Caterpillar C-13
Engine Oil Test
Supplemental Rating Summary: Piston No. 2
Form 22**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Deposit		Carbon				Varnish									
		HC	MC	LC	9.0-8	7.9-7	6.9-6	5.9-5	4.9-4	3.9-3	2.9-2	1.9-1	0.9-0	Clean	
Groove Top And Bottom	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
Top Bottom And Back Of Rings	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
Top Ring Stuck			CCCCCCC	S123	%										
Top Ring Scuffed			CCC	S123	%										
Second Ring Stuck			CCCCCCC	S123	%										
Second Ring Scuffed			CCC	S123	%										
Oil Ring Stuck			CCCCCCC	S123	%										
Oil Ring Scuffed			CCC	S123	%										
Crown Scuffed			CCC	S123	%										
Skirt Scuffed			CCC	S123	%										
Liner Scuffed			CCC	S123	%										

**Caterpillar C-13
Engine Oil Test
Supplemental Rating Summary: Piston No. 3
Form 23**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Carbon						Varnish									
Deposit		HC	MC	LC	9.0-8	7.9-7	6.9-6	5.9-5	4.9-4	3.9-3	2.9-2	1.9-1	0.9-0	Clean	
Groove Top And Bottom	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
Top Bottom And Back Of Rings	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
Top Ring Stuck			CCCCCCC	S123	%										
Top Ring Scuffed			CCC	S123	%										
Second Ring Stuck			CCCCCCC	S123	%										
Second Ring Scuffed			CCC	S123	%										
Oil Ring Stuck			CCCCCCC	S123	%										
Oil Ring Scuffed			CCC	S123	%										
Crown Scuffed			CCC	S123	%										
Skirt Scuffed			CCC	S123	%										
Liner Scuffed			CCC	S123	%										

**Caterpillar C-13
Engine Oil Test
Supplemental Rating Summary: Piston No. 4
Form 24**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Deposit		Carbon				Varnish									
		HC	MC	LC	9.0-8	7.9-7	6.9-6	5.9-5	4.9-4	3.9-3	2.9-2	1.9-1	0.9-0	Clean	
Groove Top And Bottom	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
Top Bottom And Back Of Rings	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
Top Ring Stuck			CCCCCCC	S123	%										
Top Ring Scuffed			CCC	S123	%										
Second Ring Stuck			CCCCCCC	S123	%										
Second Ring Scuffed			CCC	S123	%										
Oil Ring Stuck			CCCCCCC	S123	%										
Oil Ring Scuffed			CCC	S123	%										
Crown Scuffed			CCC	S123	%										
Skirt Scuffed			CCC	S123	%										
Liner Scuffed			CCC	S123	%										

**Caterpillar C-13
Engine Oil Test
Supplemental Rating Summary: Piston No. 5
Form 25**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Deposit		Carbon				Varnish									
		HC	MC	LC	9.0-8	7.9-7	6.9-6	5.9-5	4.9-4	3.9-3	2.9-2	1.9-1	0.9-0	Clean	
Groove Top And Bottom	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
Top Bottom And Back Of Rings	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
Top Ring Stuck			CCCCCCC	S123	%										
Top Ring Scuffed			CCC	S123	%										
Second Ring Stuck			CCCCCCC	S123	%										
Second Ring Scuffed			CCC	S123	%										
Oil Ring Stuck			CCCCCCC	S123	%										
Oil Ring Scuffed			CCC	S123	%										
Crown Scuffed			CCC	S123	%										
Skirt Scuffed			CCC	S123	%										
Liner Scuffed			CCC	S123	%										

**Caterpillar C-13
Engine Oil Test
Supplemental Rating Summary: Piston No. 6
Form 26**

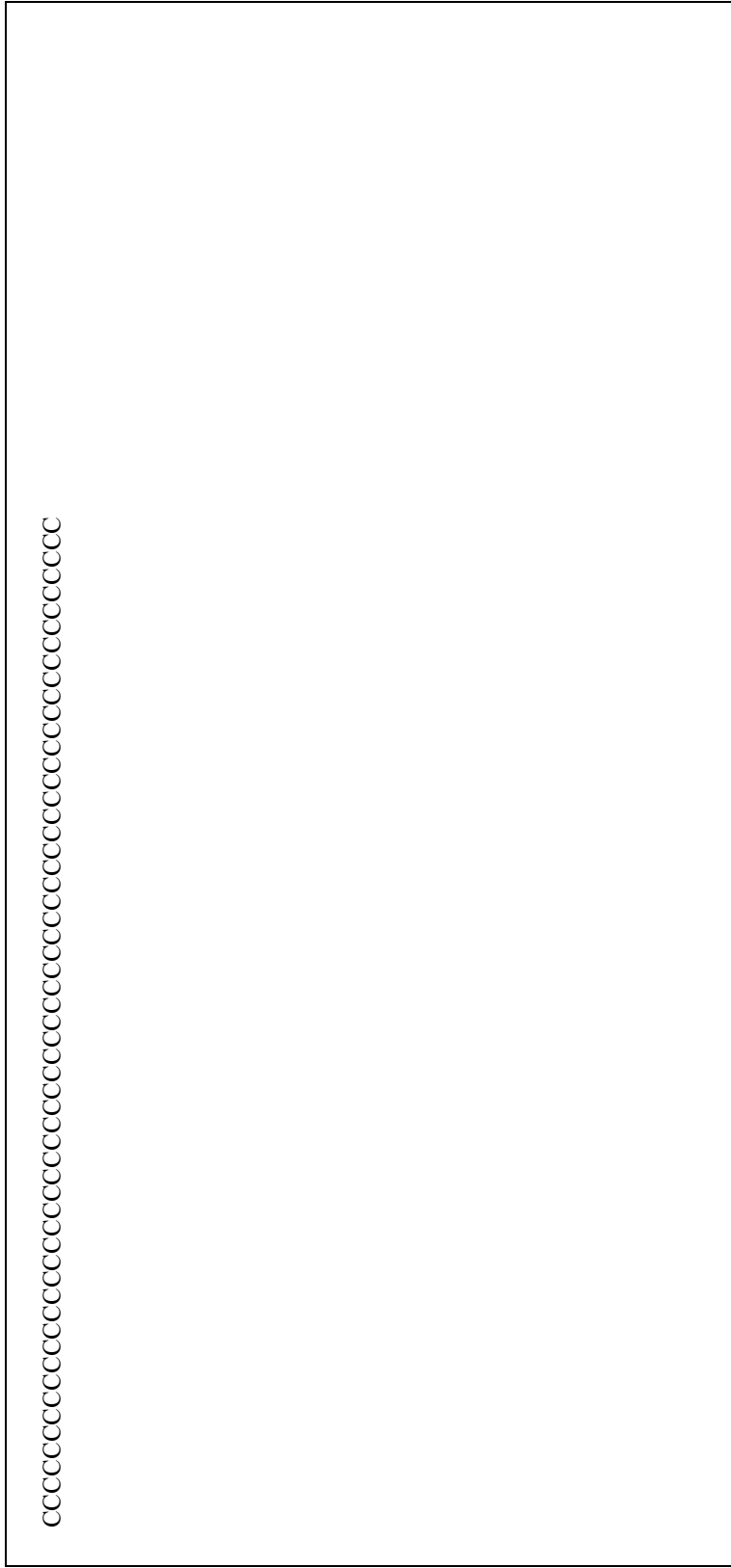
Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Deposit		Carbon				Varnish									
		HC	MC	LC	9.0-8	7.9-7	6.9-6	5.9-5	4.9-4	3.9-3	2.9-2	1.9-1	0.9-0	Clean	
Groove Top And Bottom	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123
Top Bottom And Back Of Rings	1	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123		
	2	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
	3	T	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		B	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
		BK	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	S123	
Top Ring Stuck			CCCCCCC	S123	%										
Top Ring Scuffed			CCC	S123	%										
Second Ring Stuck			CCCCCCC	S123	%										
Second Ring Scuffed			CCC	S123	%										
Oil Ring Stuck			CCCCCCC	S123	%										
Oil Ring Scuffed			CCC	S123	%										
Crown Scuffed			CCC	S123	%										
Skirt Scuffed			CCC	S123	%										
Liner Scuffed			CCC	S123	%										

**Caterpillar C-13
Engine Oil Test
Oil Consumption Plot
Form 27**

Laboratory: CC	EOT Date: YYYYMMDD	EOT Time: HH:MM
Test Number: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Oil Code: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Formulation / Stand Code: CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC		

Test Hours	50	100	150	200	250	300	350	400	450	500
Oil Consumption, g/h	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1	S123.1
R²	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12



**100 – 150 h
Oil
Consumption:**
S123.1

**450 – 500 h
Oil
Consumption:**
S123.1

% Increase:
S123.1

Test Hours

**Caterpillar C-13
Engine Oil Test
Form 28
American Chemistry Council Code of Practice
Test Laboratory Conformance Statement**

Test Laboratory	CC				
Test Sponsor	CC				
Formulation/Stand Code	CC-CCCCCCCCC-C-C-CCCCC-CC-CC-CCCC				
Test Number	CC				
Start Date	YYYYMMDD	Start Time	HH:MM	Time Zone	CCC

Declarations

- No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes C No C *
- No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met. Yes C No C *
- If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory? Yes C * No C
- No. 3 A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes C * No C (*This currently applies only to specific deviations identified in the ASTM Information Letter System*)

Check The Appropriate Conclusion

C	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
C	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: *Supporting comments are required for all responses identified with an asterisk.*

<i>Comments</i>
CC
CC
CC
CC

Signature Image _____

Signature

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

Typed Name

YYYYMMDD _____

Date

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

Title