Report On Used Oil Aging for LSPI Version

Conducted For

V = Valid
I = Invalid
N = Results cannot be interpreted as representative of oil performance (Non-
reference oil) and shall not be used for multiple test acceptance

NR = Non-reference oil test
RO = Reference oil test

Test Number						
Test Stand	Number of	Tests Since Last Stand Calibrat	ion Test	est Total Runs on Test Sta		Test Stand
Lab Engine Number		Total Runs on Engine				
Test Fuel		Fuel Batch		ch		
EOT Date			EOT Tin	ne		
Oil Code						
Formulation/Stand Code						
Alternate Codes						

In my opinion this test been conducted in a valid manner in accordance with the Test Method, D XXXX, and appropriate amendments. The remarks included in the report describe the anomalies associated with this test.

Submitted By:

Testing Laboratory

Signature

Typed Name

Title

Used Oil Aging For LSPI Form 2 <u>Table of Contents</u>

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	Conformance Statement ^A	

^A ACC Conformance Statement is required for only ACC registered tests

Used Oil Aging For LSPI Form 3 Summary of Test Method

The LSPI engine oil aging test is a fired engine dynamometer lubricant test which ages the engine oil in preparation for the evaluation of the oil in the Seq IX LSPI test. The running duration is 72 hours.

The Used oil aging for LSPI uses a Ford water cooled, 4 cycle, in-line cylinder, 2.0 liter EcoBoost engine as the test apparatus. The engine incorporates a dual overhead cam, four valves per cylinder (2 intake; 2 exhaust), and direct acting mechanical bucket lifter valve train design. An Eight hour break-in schedule is conducted prior to going on test conditions. Used Oil analysis is performed before and at the end of test.

The test sequence is as outlined in the table below:

Parameter	Units	Quntity
Duration	Н	72
Engine Speed	r/min	2500
Engine Torque	N·m	128
Oil Gallery Temperature	°C	100
Coolant Out Temperature	°C	85
Coolant Flow	L/min	70
Intake Air Temperature	°C	32
Intake Air Pressure	kPa	0.05
Intake Air Humidity	g/kg	11.4
Coolant Pressure	kPa	70
Air Charge Temperature	°C	30
Air-Fuel Ratio	λ	1.0
Exhaust Backpressure	kPa	107
Blowby	L/min	65-75

Used Oil Aging For LSPI Form 4 Test Result Summary

Lab	Oil Code	
Stand	Test No.	
Laboratory O	il Code	
Formulation S	Stand Code	
Date Started		Engine No.
Time Started		Fuel Batch
Date Comple	ted	SAE Viscosity
Time Comple	eted	Reference Oil
Test Length		

Critical Oil Analysis Results

Analysis Parameter	New Oil	End of Test
Total Acid Number		
Total Base Number		
Kinematic Viscosity @ 40 °C		
Kinematic Viscosity @ 100 °C		
Soot Concentration		
Oxidation, FTIR by D7414		
Nitration, FTIR by D7624		
Fuel dilution, D3525		
Weight of Oil Drain @ End of Test		

Blowby				
Test Hours	Blowby, L/min			
23.5 to 23.75				
47.5 to 47.75				
71.5 to 71.75				
Maximum				
Minimum				
Average				

Used Oil Aging For LSPI Form 5

Operational Summary

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code		2	
Formulation Stand Code		Code	

			OI	ЕОТ			Numl	per of
	Parameter	Units	QI Threshold	QI	Target	Average	Samples	BQD
	Speed	r/min	0.000		2500			
S	Torque	N·m	0.000		128			
arameters	Oil Gallery	°C	0.000		100			
m	Coolant Out	°C	0.000		85			
arê	Coolant System	kPa	0.000		70			
I P.	Engine Coolant Flow	L/min	0.000		70			
llec	Intake Air Humidity	g/kg	0.000		11.4			
Controlled	Intake Air Pressure	kPa	0.000		0.05			
0 U]	Exhaust Back Pressure	kPaa	0.000		107			
Ŭ	Intake Air Temperature	°C	0.000		32			
	Air Charge Temperature	°C	0.000		30			
	Lambda	λ	0.000		1			
	Blowby	L/min			65-75			

	Parameter	Units	Average	Number of Samples	Number of BQD
	Ambient Cell	°C			
	Fuel Flow	kg/h			
	Ignition Voltage	V			
T	Fuel Temperature	°C			
llea	Coolant In Temperature	°C			
tro	Oil Filter In Temperature	°C			
0 U]	Exhaust Temperature	°C			
Non Controlled	Manifold Absolute Pressure	kPaa			
	Boost Pressure	kPaa			
	Barometric Pressure	kPaa			
	Oil Gallery Pressure	kPa			
	Oil Head Pressure	kPa			
	Crankcase Pressure	kPa			
	Fuel Pressure	kPa			
	Pre-Intercooler Pressure	kPaa			

Used Oil Aging For LSPI Form 6 Used Oil Analysis Results

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formu	Formulation Stand Code		

Analytical Measurement	NEW	ЕОТ
Aluminum (Al) by D5185		
Boron (B) by D5185		
Calcium (Ca) by D5185		
Chromium (Cr) by D5185		
Copper (Cu) by D5185		
Iron (Fe) by D5185		
Lead (Pb) by D5185		
Magnesium (Mg) by D5185		
Manganese (Mn) by D5185		
Molybdenum (Mo) by D5185		
Potassium (K) by D5185		
Phosphorus (P) by D5185		
Silicone (Si) by D5185		
Sodium (Na) by D5185		
Tin (Sn) by D5185		
Zinc (Zn) by D5185		

Used Oil Aging For LSPI Form 7 Downtime Summary

		// //
Lab	Oil Code	
Stand	Test No.	
Labora	atory Oil Code	
Formu	lation Stand Code	

Number o	of Downtime Oc	currences	
Test Hours	Date	Downtime	Reasons
			Total Downtime (hours)

Used Oil Aging For LSPI Form 8 Test Comments

Lab		Oil Code	
Stand		Test No.	
Labora	Laboratory Oil Code		
Formu	Formulation Stand Code		

Number of Comment Lines		

Used Oil Aging For LSPI Form 9 American Chemistry Council Code of Practice Test Laboratory Conformance Statement

Test Laborator	У			
Test Sponsor				
Formulation / S	Stand Code			
Test Number				
Start Date		Start Time	Time Zone	

Declarations

- No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes _____ No ____ *
- No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met. Yes _____ No_____*

If the respon	nse to t	his Decla	ration is "No",	, does the test	t engineer	consider t	he deviation	s from
operational	validity	y requirer	nents that occu	urred to be be	yond the	control of	the laborator	ry?
Yes	*	No						

No 3. A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes <u>No</u> (This currently applies only to specific deviations identified in the ASTM Information Letter System)

Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
*Operational review of this test indicates that the results should not be included in the
Multiple Test Acceptance Criteria calculations.

Note: Supporting comments are required for all responses identified with an asterisk.

Comments

Signature

Date

Typed Name

Title