Report On Used Oil Aging for LSPI Version

Conducted For

		$V = V_3$							
		I = In							
			esults cannot be in						e (Non-
		referer	nce oil) and shall no	ot be used for	multiple t	est a	cceptance		
			NR = Non-re	eference oil t	est				
			RO = Refere	ence oil test					
			Tes	st Number					
Test Stand		Number of	Tests Since Last St	and Calibrat	ion Test	Tot	tal Runs o	n Test St	and
Lab Engin	e Nun	nber			Total Ru	ns oı	n Engine		
Test Fuel					Fuel Bate	ch			
EOT Date					EOT Tin	ne			
Oil Code									
Formulation	n/Sta	nd Code							
Alternate (Codes								
In my op	inion	this test	been cond	ducted in a v	alid manne	er in	accordance	e with t	he Test
Method,	D XX	XXX, and ap	propriate amendme	ents. The ren	narks inclu	uded	in the rep	ort desc	ribe the
		ciated with							
			Submitted By:						
			Submitted By.		Testi	ng La	boratory		
						6			
						Signa	ture		
						8			
					Ty	yped 1	Name		
					•	_			
						Tit	le		

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	A ACC Conformance Statement is required for only ACC registered tests	

Used Oil Aging For LSPI Form 3 Summary of Test Method

The LSPI engine oil aging test is a fired engine dynamometer lubricant test which ages the engine oil in preparation for the evaluation of the oil in the Seq IX LSPI test. The running duration is 72 hours.

The Used oil aging for LSPI uses a Ford water cooled, 4 cycle, in-line cylinder, 2.0 liter EcoBoost engine as the test apparatus. The engine incorporates a dual overhead cam, four valves per cylinder (2 intake; 2 exhaust), and direct acting mechanical bucket lifter valve train design. An Eight hour break-in schedule is conducted prior to going on test conditions. Used Oil analysis is performed before and at the end of test.

The test sequence is as outlined in the table below:

Parameter	Units	Quntity
Duration	Н	72
Engine Speed	r/min	2500
Engine Torque	N·m	128
Oil Gallery Temperature	°C	100
Coolant Out Temperature	°C	85
Coolant Flow	L/min	70
Intake Air Temperature	°C	32
Intake Air Pressure	kPa	0.05
Intake Air Humidity	g/kg	11.4
Coolant Pressure	kPa	70
Air Charge Temperature	°C	30
Air-Fuel Ratio	λ	1.0
Exhaust Backpressure	kPa	107
Blowby	L/min	65-75

Used Oil Aging For LSPI Form 4 Test Result Summary

Lab		Oil Code	•	
Stand		Test No.		
Labora	tory Oil Code			
Formu	lation Stand C	ode		
Date S	tarted		Engine No.	
Time S	Started		Fuel Batch	
Date C	ompleted		SAE Viscosity	
Time C	Completed		Reference Oil	
Test Le	ength			

Critical Oil Analysis Results

Analysis Parameter	New Oil	End of Test
Total Acid Number		
Total Base Number		
Kinematic Viscosity @ 40 °C		
Kinematic Viscosity @ 100 °C		
Soot Concentration		
Oxidation, FTIR by D7414		
Nitration, FTIR by D7624		
Fuel dilution, D3525		
Weight of Oil Drain @ End of Test		

Blowby				
Test Hours	Blowby, L/min			
23.5 to 23.75				
47.5 to 47.75				
71.5 to 71.75				
Maximum				
Minimum				
Average				

Used Oil Aging For LSPI Form 5

Operational Summary

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code		2	
Formulation Stand Code		Code	

			OI	ЕОТ			Num	ber of
	Parameter	Units	QI Threshold	QI	Target	Average	Samples	BQD
	Speed	r/min	0.000		2500			
Ľ	Torque	N⋅m	0.000		128			
ete	Oil Gallery	°C	0.000		100			
arameters	Coolant Out	°C	0.000		85			
ar	Coolant System	kPa	0.000		70			
l P	Engine Coolant Flow	L/min	0.000		70			
Controlled	Intake Air Humidity	g/kg	0.000		11.4			
tro	Intake Air Pressure	kPa	0.000		0.05			
0u	Exhaust Back Pressure	kPaa	0.000		107			
	Intake Air Temperature	°C	0.000		32			
	Air Charge Temperature	°C	0.000		30			
	Lambda	λ	0.000		1			
	Blowby	L/min			65-75			

	Parameter	Units	Average	Number of Samples	Number of BQD
	Ambient Cell	°C	11110111190	Sumpres	242
	Fuel Flow	kg/h			
	Ignition Voltage	V			
	Fuel Temperature	°C			
Non Controlled	Coolant In Temperature	°C			
tro	Oil Filter In Temperature	°C			
0 n1	Exhaust Temperature	°C			
C	Manifold Absolute Pressure	kPaa			
Vor	Boost Pressure	kPaa			
	Barometric Pressure	kPaa			
	Oil Gallery Pressure	kPa			
	Oil Head Pressure	kPa			
	Crankcase Pressure	kPa			
	Fuel Pressure	kPa			
	Pre-Intercooler Pressure	kPaa			

Used Oil Aging For LSPI Form 6 Used Oil Analysis Results

Lab	Oil Code	
Stand	Test No.	
Labora	tory Oil Code	
Formu	lation Stand Code	

Analytical Measurement	NEW	ЕОТ
Aluminum (Al) by D5185		
Boron (B) by D5185		
Calcium (Ca) by D5185		
Chromium (Cr) by D5185		
Copper (Cu) by D5185		
Iron (Fe) by D5185		
Lead (Pb) by D5185		
Magnesium (Mg) by D5185		
Manganese (Mn) by D5185		
Molybdenum (Mo) by D5185		
Potassium (K) by D5185		
Phosphorus (P) by D5185		
Silicone (Si) by D5185		
Sodium (Na) by D5185		
Tin (Sn) by D5185		
Zinc (Zn) by D5185		

Used Oil Aging For LSPI Form 7 Downtime Summary

Lab		Oil Code	
Stand		Test No.	
Labora	tory Oil Code	2	
Formu	Formulation Stand Code		

Number of Downtime Occurrences			
Test Hours	Date	Downtime	Reasons
	1		
			Total Downtime (hours)

Used Oil Aging For LSPI Form 8 Test Comments

Lab		Oil Code	
Stand		Test No.	
Labora	Laboratory Oil Code		
Formulation Stand Code		Code	

·	
Number of Comment Lines	

Used Oil Aging For LSPI Form 9

American Chemistry Council Code of Practice Test Laboratory Conformance Statement

1 est L	aboratory							
	ponsor							
Formu	lation / Stand Code							
Test N	umber							
Start I	Date	Start Time		Time Zone				
		Declar	rations					
No. 1	All requirements of the ACC Code of Practice for which the test laboratory is responsible we met in the conduct of this test. Yes *							
No. 2	The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM other), including all updates issued by the organization responsible for the test, were met. Yes No*							
		is Declaration is "No", d requirements that occurr No						
No 3.	A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes * No (This currently applies only to specific deviations identified in the ASTM Information Letter System)							
	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.							
	*Operational	review of this test indicated t Acceptance Criteria cal	ates that the result	s should not be incl	uded in the			
Note: Su	pporting comments are	required for all response Comme		ın asterisk.				
Signatur	e		Date					
Typed N	ame		Title					