

**Report On**  
**Used Oil Aging for LSPI**  
 Version

Conducted For

	V = Valid
	I = Invalid
	N = Results cannot be interpreted as representative of oil performance (Non-reference oil) and shall not be used for multiple test acceptance

	NR = Non-reference oil test
	RO = Reference oil test

Test Number			
Test Stand	Number of Tests Since Last Stand Calibration Test	Total Runs on Test Stand	
Lab Engine Number		Total Runs on Engine	
Test Fuel		Fuel Batch	
EOT Date		EOT Time	
Oil Code			
Formulation/Stand Code			
Alternate Codes			

In my opinion this test _____ been conducted in a valid manner in accordance with the Test Method, D XXXX, and appropriate amendments. The remarks included in the report describe the anomalies associated with this test.
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Submitted By: \_\_\_\_\_

Testing Laboratory

\_\_\_\_\_

Signature

\_\_\_\_\_

Typed Name

\_\_\_\_\_

Title

**Used Oil Aging For LSPI**  
**Form 2**  
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<sup>A</sup> ACC Conformance Statement is required for only ACC registered tests

**Used Oil Aging For LSPI  
Form 3  
Summary of Test Method**

The LSPI engine oil aging test is a fired engine dynamometer lubricant test which ages the engine oil in preparation for the evaluation of the oil in the Seq IX LSPI test. The running duration is 72 hours.

The Used oil aging for LSPI uses a Ford water cooled, 4 cycle, in-line cylinder, 2.0 liter EcoBoost engine as the test apparatus. The engine incorporates a dual overhead cam, four valves per cylinder (2 intake; 2 exhaust), and direct acting mechanical bucket lifter valve train design. An Eight hour break-in schedule is conducted prior to going on test conditions. Used Oil analysis is performed before and at the end of test.

The test sequence is as outlined in the table below:

Parameter	Units	Quantity
Duration	H	72
Engine Speed	r/min	2500
Engine Torque	N·m	128
Oil Gallery Temperature	°C	100
Coolant Out Temperature	°C	85
Coolant Flow	L/min	70
Intake Air Temperature	°C	32
Intake Air Pressure	kPa	0.05
Intake Air Humidity	g/kg	11.4
Coolant Pressure	kPa	70
Air Charge Temperature	°C	30
Air-Fuel Ratio	$\lambda$	1.0
Exhaust Backpressure	kPa	107
Blowby	L/min	65-75

**Used Oil Aging For LSPI  
Form 4  
Test Result Summary**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			
Date Started		Engine No.	
Time Started		Fuel Batch	
Date Completed		SAE Viscosity	
Time Completed		Reference Oil	
Test Length			

**Critical Oil Analysis Results**

<b>Analysis Parameter</b>	<b>New Oil</b>	<b>End of Test</b>
Total Acid Number		
Total Base Number		
Kinematic Viscosity @ 40 °C		
Kinematic Viscosity @ 100 °C		
Soot Concentration		
Oxidation, FTIR by D7414		
Nitration, FTIR by D7624		
Fuel dilution, D3525		

## Used Oil Aging For LSPI

### Form 5

### Operational Summary

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

Controlled Parameters	Parameter	Units	QI Threshold	EOT QI	Target	Average	Number of	
							Samples	BQD
	Speed	r/min	0.000		2500			
	Torque	N·m	0.000		128			
	Oil Gallery	°C	0.000		100			
	Coolant Out	°C	0.000		85			
	Coolant System	kPa	0.000		70			
	Engine Coolant Flow	L/min	0.000		70			
	Intake Air Humidity	g/kg	0.000		11.4			
	Intake Air Pressure	kPa	0.000		0.05			
	Exhaust Back Pressure	kPaa	0.000		107			
	Intake Air Temperature	°C	0.000		32			
	Air Charge Temperature	°C	0.000		30			
	Lambda	λ	0.000		1			
	Blowby	L/min			65-75			

Non Controlled	Parameter	Units	Average	Number of Samples	Number of BQD
		Ambient Cell	°C		
	Fuel Flow	kg/h			
	Ignition Voltage	V			
	Fuel Temperature	°C			
	Coolant In Temperature	°C			
	Oil Filter In Temperature	°C			
	Exhaust Temperature	°C			
	Manifold Absolute Pressure	kPaa			
	Boost Pressure	kPaa			
	Barometric Pressure	kPaa			
	Oil Gallery Pressure	kPa			
	Oil Head Pressure	kPa			
	Crankcase Pressure	kPa			
	Fuel Pressure	kPa			
	Pre-Intercooler Pressure	kPaa			

**Used Oil Aging For LSPI  
Form 6  
Used Oil Analysis Results**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>Analytical Measurement</b>	<b>NEW</b>	<b>EOT</b>
Aluminum (Al) by D5185		
Boron (B) by D5185		
Calcium (Ca) by D5185		
Chromium (Cr) by D5185		
Copper (Cu) by D5185		
Iron (Fe) by D5185		
Lead (Pb) by D5185		
Manganese (Mn) by D5185		
Molybdenum (Mo) by D5185		
Potassium (K) by D5185		
Phosphorus (P) by D5185		
Silicone (Si) by D5185		
Sodium (Na) by D5185		
Tin (Sn) by D5185		
Zinc (Zn) by D5185		

**Used Oil Aging For LSPI  
Form 7  
Oil Level and Blowby Results**

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formulation Stand Code			

<b>Test Hour</b>	<b>Oil Consumed, g</b>
<b>Total Oil Consumed</b>	

<b>Blowby</b>	
<b>Test Hours</b>	<b>Blowby, L/min</b>
<b>1.5</b>	
<b>3.5 to 3.75</b>	
<b>23.5 to 23.75</b>	
<b>47.5 to 47.75</b>	
<b>71.5 to 71.75</b>	
<b>Maximum</b>	
<b>Minimum</b>	
<b>Average</b>	







**Used Oil Aging For LSPI  
Form 10  
American Chemistry Council Code of Practice  
Test Laboratory Conformance Statement**

Test Laboratory					
Test Sponsor					
Formulation / Stand Code					
Test Number					
Start Date		Start Time		Time Zone	

Declarations

No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes \_\_\_\_\_ No \_\_\_\_\_ \*

No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met. Yes \_\_\_\_\_ No \_\_\_\_\_ \*

If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory? Yes \_\_\_\_\_ \* No \_\_\_\_\_

No 3. A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes \_\_\_\_\_ \* No \_\_\_\_\_ (This currently applies only to specific deviations identified in the ASTM Information Letter System)

	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: Supporting comments are required for all responses identified with an asterisk.

Comments

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Typed Name

\_\_\_\_\_  
Title