Report On Used Oil Aging for LSPI Version

Conducted For

		T					
		V = V	alid				
		I = In					
		N = R	Lesults cannot be in	terpreted as	representa	ative of oil per	rformance (Non-
			nce oil) and shall no				
			NR = Non-re	eference oil t	est		
			RO = Refere	nce oil test			
			Tes	t Number			
Test Stand		Number of	Tests Since Last St	and Calibrat	ion Test	Total Runs or	n Test Stand
Lab Engin	e Nun	nber			Total Ru	ns on Engine	
Test Fuel					Fuel Bate	ch	
EOT Date					EOT Tin	ne	
Oil Code							
Formulation	n/Sta	nd Code					
Alternate (Codes						
In my op	oinion	this test	been cond	lucted in a v	alid mann	er in accordance	e with the Test
Method,	DXX	XXX, and ap	propriate amendme	ents. The rer	narks incl	uded in the rep	ort describe the
		ociated with				_	
			Submitted By:				
			Submitted By.		Testi	ng Laboratory	
					1 000	ing Emeermeny	
						Signature	
						8	
					T	yped Name	
					•	· •	
						Title	

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	Conformance Statement ^A	
	A ACC Conformance Statement is required for only ACC registered tests	

Used Oil Aging For LSPI Form 3 Summary of Test Method

The LSPI engine oil aging test is a fired engine dynamometer lubricant test which ages the engine oil in preparation for the evaluation of the oil in the Seq IX LSPI test. The running duration is 72 hours.

The Used oil aging for LSPI uses a Ford water cooled, 4 cycle, in-line cylinder, 2.0 liter EcoBoost engine as the test apparatus. The engine incorporates a dual overhead cam, four valves per cylinder (2 intake; 2 exhaust), and direct acting mechanical bucket lifter valve train design. An Eight hour break-in schedule is conducted prior to going on test conditions. Used Oil analysis is performed before and at the end of test.

The test sequence is as outlined in the table below:

Parameter	Units	Quntity
Duration	Н	72
Engine Speed	r/min	2500
Engine Torque	N·m	128
Oil Gallery Temperature	°C	100
Coolant Out Temperature	°C	85
Coolant Flow	L/min	70
Intake Air Temperature	°C	32
Intake Air Pressure	kPa	0.05
Intake Air Humidity	g/kg	11.4
Coolant Pressure	kPa	70
Air Charge Temperature	°C	30
Air-Fuel Ratio	λ	1.0
Exhaust Backpressure	kPa	107
Blowby	L/min	65-75

Used Oil Aging For LSPI Form 4 Test Result Summary

		1 050 1105 uit S uitimut j
Lab	Oil Code	
Stand	Test No.	
Laboratory O	il Code	
Formulation S	Stand Code	
Date Started		Engine No.
Time Started		Fuel Batch
Date Complet	ed	SAE Viscosity
Time Comple	ted	Reference Oil
Test Length		

Critical Oil Analysis Results

Analysis Parameter	New Oil	End of Test
Total Acid Number		
Total Base Number		
Kinematic Viscosity @ 40 °C		
Kinematic Viscosity @ 100 °C		
Soot Concentration		
Oxidation, FTIR by D7414		
Nitration, FTIR by D7624		
Fuel dilution, D3525		

Used Oil Aging For LSPI Form 5

Operational Summary

Lab		Oil Code	
Stand		Test No.	
Laboratory Oil Code			
Formu	lation Stand (Code	

		OI		ЕОТ			Number of	
	Parameter	Units	QI Threshold	EOT QI	Target	Average	Samples	BQD
	Speed	r/min	0.000		2500			
S	Torque	N⋅m	0.000		128			
ete	Oil Gallery	°C	0.000		100			
Ĕ	Coolant Out	°C	0.000		85			
ar	Coolant System	kPa	0.000		70			
Controlled Parameters	Engine Coolant Flow	L/min	0.000		70			
llec	Intake Air Humidity	g/kg	0.000		11.4			
tro	Intake Air Pressure	kPa	0.000		0.05			
0u	Exhaust Back Pressure	kPaa	0.000		107			
	Intake Air Temperature	°C	0.000		32			
	Air Charge Temperature	°C	0.000		30			
	Lambda	λ	0.000		1			
	Blowby	L/min			65-75			

	Parameter	Units	Average	Number of Samples	Number of BQD
	Ambient Cell	°C	Troruge	Sumpres	DQD
	Fuel Flow	kg/h			
	Ignition Voltage	V			
	Fuel Temperature	°C			
Non Controlled	Coolant In Temperature	°C			
[tro]	Oil Filter In Temperature	°C			
0 m1	Exhaust Temperature	°C			
C	Manifold Absolute Pressure	kPaa			
Vor	Boost Pressure	kPaa			
	Barometric Pressure	kPaa			
	Oil Gallery Pressure	kPa			
	Oil Head Pressure	kPa			
	Crankcase Pressure	kPa			
	Fuel Pressure	kPa			
	Pre-Intercooler Pressure	kPaa			

Used Oil Aging For LSPI Form 6 Used Oil Analysis Results

Lab	Oil Code	
Stand	Test No.	
Labora	tory Oil Code	
Formu	lation Stand Code	

Analytical Measurement	NEW	EOT
Aluminum (Al) by D5185		
Boron (B) by D5185		
Calcium (Ca) by D5185		
Chromium (Cr) by D5185		
Copper (Cu) by D5185		
Iron (Fe) by D5185		
Lead (Pb) by D5185		
Manganese (Mn) by D5185		
Molybdenum (Mo) by D5185		
Potassium (K) by D5185		
Phosphorus (P) by D5185		
Silicone (Si) by D5185		
Sodium (Na) by D5185		
Tin (Sn) by D5185		
Zinc (Zn) by D5185		

Used Oil Aging For LSPI Form 7 Oil Level and Blowby Results

Lab		Oil Code	
Stand		Test No.	
Labora	tory Oil Code	2	
Formu	lation Stand C	Code	

Test Hour	Oil Consumed, g
Total Oil Consumed	

Blowby			
Test Hours	Blowby, L/min		
1.5			
3.5 to 3.75			
23.5 to 23.75			
47.5 to 47.75			
71.5 to 71.75			
Maximum			
Minimum			
Average			

Used Oil Aging For LSPI Form 8 Downtime Summary

Lab		Oil Code	
Stand		Test No.	
Labora	atory Oil Code	2	
Formu	lation Stand (Code	

Number	of Downtime Oc	ccurrences	
Test Hours	Date	Downtime	Reasons
	1		
			Total Downtime (hours)

Used Oil Aging For LSPI Form 9 Test Comments

Lab	C	Oil Code	
Stand	Т	Γest No.	
Labora	tory Oil Code		
Formu	lation Stand Cod	de	

N 1 CC 41'		
Number of Comment Lines		

Used Oil Aging For LSPI Form 10

American Chemistry Council Code of Practice Test Laboratory Conformance Statement

T	oratory				
Test Spo	onsor				
Formula	tion / Stand Code				
Test Nur					
Start Dat	te	Start Time		Time Zone	
]	Declarations		
No. 1	All requirements of met in the conduct o			ch the test laboratory is respons	ible wei
Jo. 2	operational validity	requirements of the updates issued by	e latest version of	ng all procedural requirements; as the applicable test procedure (A responsible for the test, were me	ASTM o
				engineer consider the deviation yond the control of the laborator	
	Yes* N	No			
To 3.	Yes* N	d for one of the tes	t parameters iden * No_	tified by the organization respon (This currently appl on Letter System)	
Го 3.	Yes* A deviation occurred the test as being a sp to specific deviation Operational references.	d for one of the tespecial case. Yess identified in the A	t parameters iden * No_ ASTM Information	(This currently appl	ies only
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	Yes* N A deviation occurred the test as being a sp to specific deviation Operational roughly Multiple Test *Operational	d for one of the tespecial case. Yess identified in the Acceptance Criter review of this test is Acceptance Criter to Acceptance C	t parameters iden * No_ ASTM Information Indicates that the raise calculations. indicates that the raise calculations.	(This currently applon Letter System) results should be included in the results should not be included in	ies only
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Title

Typed Name